

RECOMMENDED LACING SPEC# PART# THICKNESS INTERWOVEN 120# POLYESTER BLACK PVC CHEVRON TOP X BRUSHED UX1 Clipper®, #15 Alligator®, **4324** 20104324 20°F to 180°F 0.25" 0.080 3" RS125 Staple INTERWOVEN 200# POLYESTER BLACK PVC CHEVRON TOP X BRUSHED U4 Clipper®, #27 Alligator®, 4338 20104338 20°F to 180°F 0.344" 0.140 RS187 Staple



The herringbone pattern of alternating rows of solid PVC chevron profiles form a cover capable of moving free-flowing bulk solids. Materials such as grains, food stuffs, feeds, and fertilizers can be carried up steep inclines. The chevron shape assists in draining liquids from wet products.

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
INTERW	INTERWOVEN 120# POLYESTER BLACK PVC CRESCENT TOP X BRUSHED							
4327	20104327	20°F to 180°F	0.24"	0.089	2"	UX1 Clipper®, #27 Alligator®, RS187 Staple		
INTERW	OVEN 200# P	OLYESTER BLACK PV	C CRESCENT T	OP X BRU	SHED			
185	20035530	20°F to 180°F	0.344"	0.130	6"	U4 Clipper®, #27 Alligator®, RS187 Staple		



Crescent top profiles project from the belt surface to aggressively assist the belt in moving bulk solids. By running the belt in the opposite direction, the crescent shapes can assist in draining liquids from wet products. Crescents overlap to assure smooth, quiet running on return rolls. For heavier and wider loads we recommend the 200# fabric.

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
2-PLY 220# 1/8 X 1/16 DUROCLEAT™ GRADE 2								
57A	20029603	-25°F to 225°F	5/16"	0.210	12"	#190 Solid Plate, #375 Bolt On, R5 Rivet		



MOLDED CHEVRON BELTING

1/4" high x 3/8" wide x 6" overall width molded chevron cleats running the full width of the belt. Popular for incline applications for aggregate, road construction, and recycling.

	SPEC#	PART#	RECOMMENDED LACING					
2-PLY 220# 1/8 X 1/16 DUROCLEAT™ MODERATE OIL RESISTANCE								
	<u>58</u>	20029601	0°F to 250°F	5/16"	0.210	12"	#190 Solid Plate, #375 Bolt On, R5 Rivet	



1/4" high x 3/8" wide x 6" overall width molded chevron cleats running the full width of the belt. Popular for incline applications for road construction, recycling, wood chips, and grain handling.

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
3-PLY 330# 1/8 X 1/16 DUROCLEAT™ MOR								
178	20029605	-25°F to 225°F	3/8"	0.260	18"	#190 Solid Plate, #550 Bolt On, R5-1/2 Rivet		

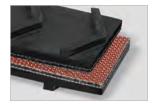


1/4" high x 3/8" wide x 6" overall width molded chevron cleats running the full width of the belt. Popular for incline applications for aggregate, road construction, and recycling.

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
3-PLY 330# 1/8 X 1/16 DUROCLEAT™ MODERATE OIL RESISTANCE								
59B	20029615	0°F to 250°F	3/8"	0.250	18"	#190 Solid Plate, #550 Bolt On, R5-1/2 Rivet		



1/4" high x 3/8" wide x 6" overall width molded chevron cleats running the full width of the belt. Popular for incline applications for road construction, recycling, wood chips, and grain handling.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
2-PLY 220#1/8 X BARE BACK DUROCLEAT™ MODERATE OIL RESISTANCE								
56B	20029602	0°F to 250°F	.283"	0.185	10"	#190 Solid Plate, #375 Bolt On, R5 Rivet		

1/4" high x 3/8" wide x 6" overall width molded chevron cleats running the full width of the belt. Designed to run on pan conveyors and metal beds. Very popular in recycling and wood products applications.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
3-PLY 330#1/8 X BARE BACK DUROCLEAT™ MODERATE OIL RESISTANCE								
247	20029607	0°F to 250°F	.337"	0.225	12"	#190 Solid Plate, #550 Bolt On, R5 Rivet		

1/4" high x 3/8" wide x 6" overall width molded chevron cleats running the full width of the belt. Designed to run on pan conveyors and metal beds. Very popular in recycling and wood products applications.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
2-PLY 220# 5/8 X 16 DUROCHEV™ MOLDED CHEVRON CLEAT								
281	20029620	-40°F to 160°F	0.3307"	0.216	12"	#140 Solid Plate, #550 Bolt On, R5 Rivet		

Popular 5/8" high molded chevron cleats on 10" centers. Designed for rugged incline applications and popular for conveying rock, sand, and gravel. Cleats recessed from belt edges allow for placement of skirting.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
2-PLY 220# CONTINUOUS CHEVRON TOP X BARE BACK							
103B	20029575	-40°F to 225°F	15/64"	0.130	12"	#2 Clipper®, #20 Alligator®, RS125 Staple	

Versatile profiled belt with V-pattern extending for full width of belt and providing excellent gripping characteristics. All-polyester, low-stretch carcass. Operates well in cold temperatures and is popular for handling sand, aggregate, and agricultural products.

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