

### DESCRIPTION ABBREVIATION KEY

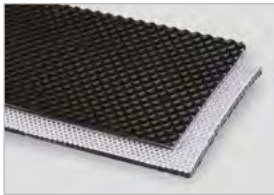
**PVC** = Poly Vinyl Chloride

**SBR** = Styrene Butadiene Rubber



SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
2-PLY 100# SPUN POLYESTER BLACK PVC PEBBLETOP X FRICTION						
<b>4392</b>	20104392	20°F to 180°F	0.115"	0.070	1.5"	UX1 Clipper®, #7 Alligator®, RS125 Staple

Pebbletop impression is used when more traction is called for, but a roughtop belt is too much. Popular in wood products and metal stamping.



SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
2-PLY 100# POLYESTER MONOFILAMENT BLACK PVC QUAD TOP X BARE						
<b>4393</b>	20104393	20°F to 180°F	0.074"	0.035	1"	UX1SP Clipper®, #7 Alligator®, RS62 Staple

Traditional quad (inverted diamond) pattern makes this polyester monofilament belt a great choice as an alternative to standard roughtops when a less aggressive cover is required. More easily cleaned, this belt is popular in a wide range of industrial applications. Thermoplastic elastomer allows for easy splicing and fabrication including cleats and V-guides.



SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
3-PLY 150# POLYESTER MONOFILAMENT BLACK PVC WAFFLE TOP X BARE						
<b>4383</b>	20104383	20°F to 180°F	0.335"	0.036	4.72"	U2 Clipper®, #20 Alligator®, RS187 Staple

This unique belt was designed with a square diamond, permanently anti-static, oil-resistant cover that is ideal for box rail applications as well as sanding and woodwork machines.

### INCLINE BELTING



SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
2-PLY 150# POLYESTER BLACK SBR ROUGHTOP X BARE						
<b>4301</b>	20104301	0°F to 250°F	0.281"	0.110	2"	UX1 Clipper®, #7 Alligator®, RS125 Staple

Popular standard roughtop belt that can be used as pulley lagging. Features a deep, nonskid hemp impression roughtop surface that enables products to be conveyed on inclines and declines. Popular for strip lagging pulleys.



SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
3-PLY 105# COTTON/POLYESTER BLACK SBR ROUGHTOP X BARE						
<b>4302</b>	20104302	0°F to 250°F	0.312"	0.118	2.5"	U2 Clipper®, #15 Alligator®, RS187 Staple

Constructed of three plies of cotton/polyester carcass. Excellent tracking characteristics and high grip capabilities.

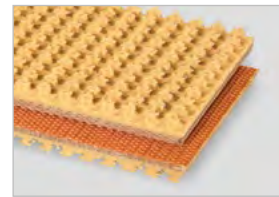


SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
2-PLY 150# POLYESTER TAN SBR ROUGHTOP X BARE						
<b>4303</b>	20104303	0°F to 250°F	0.25"	0.092	2"	UX1 Clipper®, #7 Alligator®, RS125 Staple

Tan non-marking roughtop surface. Soft durometer compound provides extra gripping power.

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SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
2-PLY 150# POLYESTER TAN NATURAL RUBBER ROUGHTOP X BARE						
<b>4304</b>	20104304	0°F to 250°F	0.265"	0.094	2"	UX1SP Clipper®, #7 Alligator®, RS125 Staple
3-PLY 225# POLYESTER TAN NATURAL RUBBER ROUGHTOP X BARE						
<b>4305</b>	20104305	0°F to 250°F	0.281"	0.090	3"	UX1 Clipper®, #15 Alligator®, RS125 Staple



Gum rubber rough-tops have been a standard in paper industries as well as package handling. Soft pure gum cover provides a very aggressive and extended wear top cover. Still popular in some paperboard and box plant applications.

SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
3-PLY 150# POLYESTER BLUE CARBOXYLATED NITRILE ROUGHTOP X FRICTION						
<b>4307</b>	20104307	0°F to 250°F	0.313"	0.116	4"	U2 Clipper®, #15 Alligator®, RS187 Staple



Carboxylated nitrile rough-top provides superior service with longer wear and better cut and gouge resistance than standard compounds used in general purpose rough-top specifications. Excellent abrasion-resistant properties. Popular for box board conveying.

SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
3-PLY 150# POLYESTER/NYLON BLUE CARBOXYLATED NITRILE ROUGHTOP X BARE						
<b>4377</b>	20104377	0°F to 250°F	0.313"	0.125	4"	U2 Clipper®, #15 Alligator®, RS187 Staple



Good choice for high-wear and abrasive applications. Oil-grease-and-chemical-resistant. Popular for metal stamping, corrugated box and paper conversion applications.

SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
2-PLY 90# MULTIFILAMENT BLUE CARBOXYLATED NITRILE ROUGHTOP X BARE						
<b>4330</b>	20104330	0°F to 250°F	0.26"	0.106	2"	UX1 Clipper®, #7 Alligator®, RS125 Staple



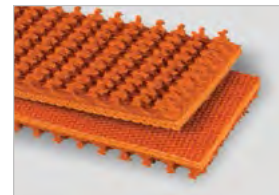
Versatile, flexible and tough light-duty belt built to withstand oil, grease and abrasion. Able to wrap small pulleys, and multifilament carcass is easy to splice.

SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
3-PLY 225# POLYESTER RED CARBOXYLATED NITRILE ROUGHTOP X BARE						
<b>4360</b>	20104360	0°F to 250°F	0.309"	0.106	3"	U2 Clipper®, #15 Alligator®, RS187 Staple



Heavy-duty, non-marking rough-top belt that withstands the effects of oil, grease and abrasion. Popular for high-wear applications for corrugated boxes and conversion applications.

SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
3-PLY 150# POLYESTER/NYLON ORANGE CARBOXYLATED NITRILE ROUGHTOP X BARE						
<b>4309</b>	20104309	0°F to 250°F	0.313"	0.105	4"	U2 Clipper®, #15 Alligator®, RS187 Staple



Carboxylated nitrile rough-top provides superior service with longer wear and better cut and gouge resistance than standard compounds used in general purpose rough-top specifications. Excellent abrasion-resistant properties. Popular for box board conveying.

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**INCLINE BELTING**

**DESCRIPTION  
ABBREVIATION  
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PVC = Poly  
Vinyl Chloride



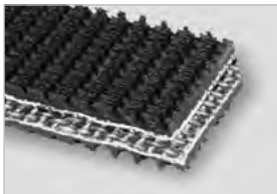
SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
3-PLY 150# POLYESTER/NYLON BROWN NITRILE ROUGHTOP X BARE						
<b>4308</b>	20104308	0°F to 250°F	0.313"	0.100	2.5"	UX1 Clipper®, #15 Alligator®, RS125 Staple

An excellent choice for oil, heat, grease or chemical resistance. Extremely strong yet flexible. This belt is often used for oily parts and light-stamping applications where sharp parts are taken up inclines to hoppers or scrap bins.



SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
3-PLY 150# POLYESTER TAN NITRILE ROUGHTOP X FRICTION						
<b>4351</b>	20104351	0°F to 250°F	0.272"	0.080	2"	U2 Clipper®, #15 Alligator®, RS187 Staple

Premium rough top belt with excellent oil and abrasion resistance. Nitrile also provides good temperature resistance.



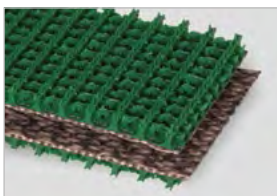
SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
INTERWOVEN 120# POLYESTER BLACK PVC ROUGHTOP X FRICTION						
<b>4321</b>	20104321	20°F to 180°F	0.313"	0.080	3"	UX1 Clipper®, #7 Alligator®, RS125 Staple
INTERWOVEN 150# POLYESTER BLACK PVC ROUGHTOP X FRICTION						
<b>61B</b>	20035509	20°F to 180°F	0.203"	0.113	3"	#2 Clipper®, #20 Alligator®, RS125 Staple

Our PVC rough top cover has non-skid surface that enables packages, boxes and cases to be conveyed in both incline and declines. Solid woven polyester carcass has high strength and low stretch capabilities.



SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
NEEDED 120# POLYESTER BLACK PVC ROUGHTOP X BRUSHED						
<b>4391</b>	20104391	20°F to 180°F	0.219"	0.075	2.5"	UX1 Clipper®, #7 Alligator®, RS125 Staple

Medium-duty PVC rough top cover has non-skid surface that enables packages, boxes and cases to be conveyed in both incline and declines. Needed polyester carcass offers low stretch and quiet weave construction.



SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
INTERWOVEN 120# POLYESTER GREEN PVC EXTRA GRIP ROUGHTOP X BRUSHED						
<b>4322</b>	20104322	20°F to 180°F	0.313"	0.080	3"	UX1 Clipper®, #7 Alligator®, RS125 Staple

Top cover features non-marking, soft PVC compound for extra grab on challenging incline and decline applications. High-performance and economical price.



SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
INTERWOVEN 170# POLYESTER RED PVC ROUGHTOP X FRICTION						
<b>4357</b>	20104357	20°F to 180°F	0.34"	0.095	4"	U2 Clipper®, #15 Alligator®, RS187 Staple

Tough, durable and low-stretch carcass combined with tough PVC cover provides moderate oil and chemical resistance. Very popular for transporting OSB/particle boards and in the plywood industry.

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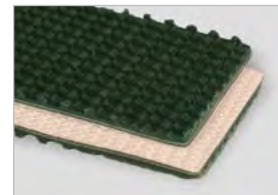
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SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
2-PLY 100# POLYESTER MONOFILAMENT GREEN PVC ROUGHTOP X BARE						
<b>4346</b>	20104346	20°F to 180°F	0.219"	0.080	2.4"	U2 Clipper®, #7 Alligator®, RS125 Staple

Soft, high-grip top PVC cover with plied polyester monofilament carcass to wrap small pulley diameters and low-stretch features.



**DESCRIPTION  
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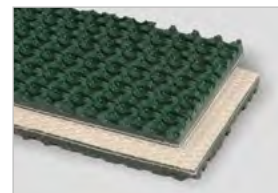
**EXW** = Unique Sine Wave Cover

**PVC** = Poly Vinyl Chloride

**SBR** = Styrene Butadiene Rubber

SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
2-PLY 100# POLYESTER MONOFILAMENT GREEN PVC EXW ROUGHTOP X BARE						
<b>4350</b>	20104350	20°F to 180°F	0.219"	0.080	2.4"	U2 Clipper®, #7 Alligator®, RS125 Staple

PVC top cover popular in distribution/sorting centers. Unique sine wave (EXW) cover is designed for low noise and allows the belt to run quieter on return idlers.



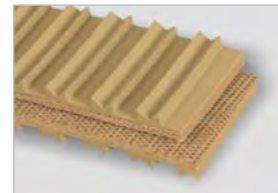
SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
3-PLY 150# POLYESTER/NYLON BROWN NITRILE V-TOP X FRICTION						
<b>4310</b>	20104310	20°F to 212°F	0.297"	0.095	4"	U2 Clipper®, #15 Alligator®, RS125 Staple

One of the more aggressive rough top belts on the market. V-top can take corrugated packages up inclines as steep as 45°. For slick plastic tote applications this is a belt worth consideration. Excellent oil resistance.



SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
3-PLY 150# POLYESTER/NYLON TAN PURE GUM V-TOP X FRICTION						
<b>4311</b>	20104311	-30°F to 180°F	0.297"	0.080	4"	#2 Clipper®, #25 Alligator®, RS125 Staple

Soft gum rubber surface allows for exceptional gripping power to convey packages and totes in high-incline and decline applications.



SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
3-PLY 105# COTTON/POLYESTER BLACK SBR V-TOP X FRICTION						
<b>4312</b>	20104312	0°F to 250°F	0.313"	0.120	2.5"	U2 Clipper®, #15 Alligator®, RS125 Staple

Profile features 1/4" tall high rubber nubs with V-notches for extra gripping power. Great for handling packages, plastic totes, and bagged goods.



SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
2-PLY 150# POLYESTER TAN SBR SIPED DIAMOND TOP X BARE						
<b>4313</b>	20104313	0°F to 250°F	0.281"	0.090	3"	U2 Clipper®, #15 Alligator®, RS125 Staple
3-PLY 240# POLYESTER TAN SBR DIAMOND TOP X BARE						
<b>4374</b>	20104374	0°F to 250°F	0.313"	0.111	4"	U2 Clipper®, #15 Alligator®, RS187 Staple

Sometimes referred to as "wedgrip", our tan non-marking diamond-shaped profiled design has high coefficient of friction for exceptional gripping capabilities. Popular for cases, parcels, and bagged goods. It is also used for aftermarket belts for the US post office.



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**INCLINE BELTING**

**DESCRIPTION  
ABBREVIATION  
KEY**

**SBR** = Styrene  
Butadiene  
Rubber



SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
<b>2-PLY 150# POLYESTER BLACK SBR SIPED DIAMOND TOP X BARE</b>						
<b>4314</b>	20104314	0°F to 250°F	0.313"	0.090	4"	U2 Clipper®, #15 Alligator®, RS125 Staple
<b>3-PLY 225# POLYESTER BLACK SBR DIAMOND TOP X BARE</b>						
<b>4375</b>	20104375	0°F to 250°F	0.313"	0.115	5"	U2 Clipper®, #15 Alligator®, RS187 Staple

Sometimes referred to as "wedgegrip", our diamond-shaped profile design has high coefficient of friction for exceptional gripping capabilities. Popular for cases, parcels, and bagged goods. It is also used for aftermarket belts for the US post office.



SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
<b>3-PLY 90# COTTON/POLYESTER TAN NATURAL RUBBER STEEP-GRADE X FRICTION</b>						
<b>4315</b>	20104315	0°F to 250°F	0.315"	0.104	2.5"	U2 Clipper®, #15 Alligator®, RS125 Staple

Oval-shaped nubs on top cover is a popular choice for high-angle inclines and declines. The unique cover design prevents slippage of products, as well as cushioning protection for boxes, cartons, and packaged goods.



SPEC#	PART#	TEMP.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
<b>2-PLY 150# POLYESTER BLACK SBR STEEP-GRADE X BARE</b>						
<b>4317</b>	20104317	0°F to 250°F	0.287"	0.099	2"	U2 Clipper®, #15 Alligator®, RS125 Staple
<b>3-PLY 90# COTTON/POLYESTER BLACK SBR STEEP-GRADE X FRICTION</b>						
<b>4334</b>	20104334	0°F to 250°F	0.315"	0.095	2.5"	U2 Clipper®, #15 Alligator®, RS125 Staple

Oval-shaped nubs on top cover is a popular choice for high-angle inclines and declines. The unique cover design prevents slippage of products, as well as cushioning protection for boxes, cartons, and packaged goods.

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