

	140 - 140a - 140b - 140c CLEAT-TOP				141 - 142 MULTI-CHEV		143 STEEPCLIMB	144 MINI CLEAT-TOP
SPECIFICATIONS								
Ply Fabric	Synthetic				Synthetic		Synthetic	Synthetic
Working Tension Per inch Width	220 lbs.	330 lbs.	330 lbs.	220 lbs.	220 lbs.	330 lbs.	150, 220, and 330 lbs.	150 lbs.
Cover Thickness	1/8" x 1/16"	1/8" x 1/16"	1/8" x Bare	1/8" x Bare	1/8" x 1/16"	3/16" x 1/16"	1/8" x 1/16" 3/16" x 1/16"	1/16"
Compound	MOR	MOR	MOR	MOR	MOR	MOR	Various Compounds Available	SBR
Approximate Weight Lbs. Per Inch Width	.20 lbs.	.265 lbs.	.215 lbs.	.143 lbs.	.19 lbs.	.25 lbs.	On Application	.125 lbs.
Mini Pulley Diameter Head -- Tail	16"--12"	18"--14"	18"--14"	16"--12"	16"--10"	18"--12"	On Application	6"
Flexco Fastener	#190/550	#190/550	#190/550	#190/550	#140	#190	On Application	#2 Clipper / #15 Alligator
Chevron Pattern Description	5-12" wide x 2" deep x 1/4" high V-shaped cleats on 3" cc. Thicknesses not including cleats are 9/32" for 2 Ply and 3/8" for 3 Ply. Chevron cleats are configured like overlapping sergeant stripes.				Chevron cleats are V-shaped like sergeant stripes, are 1/4" inch high and 1/2" wide, are on 3" centers, and overlap (nest) one another for the return idlers. Cleats are cured at the same time as the belt for strength. Thickness not including cleats is 9/32" for 2 ply and 3/8" for 3 ply.		Strong 1-1/4" tall cleats in an overlapping pattern make this THE belt for heavy duty steep incline conveying. Design allows use on standard return idlers. Standard centers are 10". Cleats are permanently vulcanized to base belt. Popular for roofing conveyor applications.	3/16" tall x 1/2" deep x 1-1/4" wide bucket cleats spaced every 1" in length. Belt is 1/8" thick, not including the cleats. Belt remains flexible in cold temperature applications.
Applications	Made to prevent or reduce slideback on steep inclines. Chevron belting also increases conveyor capacity by quick pick-up at the point of loading. Ideal for wet and/or granular materials such as wet sand and gravel. Ideal for tubeveyor applications.							

RUBBER CHEVRON CLEATED BELTS - CUSTOM PATTERNS

Over 100 Custom Patterns Available!

Chevron Designs

Fully molded chevrons of various cross sections enable the conveying of wet and/or loose materials up steep inclines. Chevrons can be made closed in the center or open for drainage. Chevrons also increase the amount of material moved by quick pick-up at the loading point.

Construction

All chevron cleat patterns utilize a patented, permanent heat-cured bonding process. Along with the high-grade rubber compounds used to create the cleats, this produces a truly rugged and long-wearing belt.

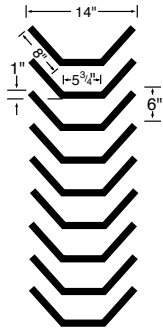
Applications

Popular applications include: sand and gravel, wood chip handling, minerals – such as coal and iron, heavy-duty scrap metal, road construction, waste management, and barge and railroad car unloading.

Basic cleat shapes that can be altered or modified to fit your specific conveying requirements.

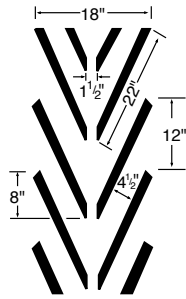


TEN MOST POPULAR CUSTOM CLEAT PATTERNS



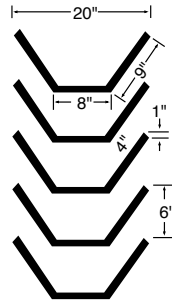
1/2" x 1/2" Square Cleats for 14" or Wider Belts

Template #58



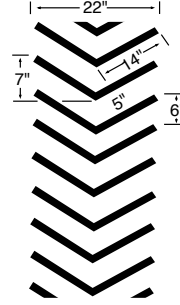
1/2" x 1/2" Square Cleats for 18" or Wider Belts

Template #28



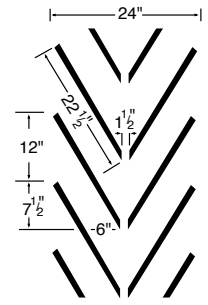
1/2" x 1/2" Square Cleats for 20" or Wider Belts

Template #55



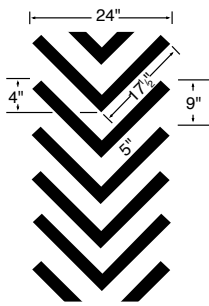
3/8" x 3/8" Square Cleats for 22" or Wider Belts

Template #13



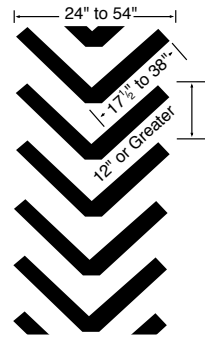
1/2" x 1/2" Square Cleats for 24" or Wider Belts

Template #23



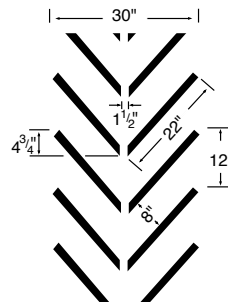
3/4" High x 1 1/4" Wide Cleats for 24" or Wider Belts

Template #31



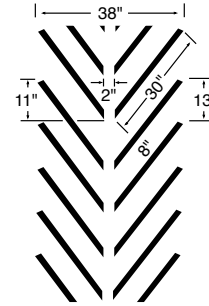
1" High x 2" Wide Rect. Cleats for 24" or Wider Belts

Template #105



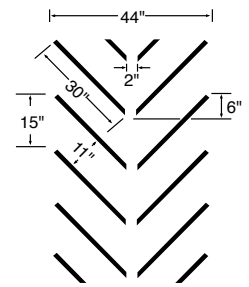
1/2" x 1/2" Square Chevron for 30" or Wider Belts

Template #16



1/2" x 1/2" Square Cleats for 38" or Wider Belts

Template #35



1/4" x 1/2" Rect. Cleats for 44" or Wider Belts

Template #60

All Cleated Belts Can Be Furnished As Follows:

A Indented from edge		A
B Notched for troughing idlers or curved pans		B
C Cut-outs or voids		C
D Cut down to intermediate heights		D

Urethane cleats are also available. See page 9.

FABFLEX DIVISION FOOD GRADE AND HEAVY DUTY BELTS

FABSYN FOOD GRADE INTEGRALLY MOLDED PROFILE & CLEATED BELTS

Food Grade FABSYN In-Stock Cleated Belts

Fabsyn FDA approved food belts are conveniently stocked in five standard specifications. Two working tensions are available: (1) FABSYN 100, integrally molded 1-1/2" or 2-1/2" molded cleats, 3/8" thick, on 6" or 12" centers; and (2) FABSYN 150, with either 1-1/2" or 2-1/2" molded cleats, 3/8" thick, on 6" or 12" centers. The 150 also is offered with a 3" cleat, 1/2" thick, on 12" centers. Cover, cleats, and belt are molded in one operation, 48" wide, and cut to desired widths. In-stock Fabsyn cleated belts are manufactured with synthetic fabric and oil-resistant covers. Temperature range is from 0° to 220° F.



Fabsyn 150 Series belt with 3" x 1/2" cleats on 12" centers

Food Grade FABSYN In-Stock Profile Belts

FABSYN profile belts are molded and cured in one operation. Four in-stock patterns are available for immediate shipment. These include: (1) the CORRUGATED pattern, rounded ribs 1/16" high, on 1/4" spacing, center to center; (2) the ASENDOR pattern, ribs 1/8" high on 1" spacing, designed for incline conveying of small and medium sized food products; (3) the TOP FLIGHT pattern, lateral cleats 3/16" high on 6" centers, and longitudinal cleats 3/16" high on 4" centers; raised buttons at the corners of the pattern allow for drainage of wet product; and (4) the CROSSTOP pattern, cleats 3/8" x 3/8" taper down to 1/4"; an open 8" x 8" pattern allows water drainage and ease of cleaning. All four patterns have a working strength PIW of 100 lbs.



No. 13a CORRUGATED™



No. 13b ASENDOR™



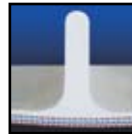
No. 13c TOP FLIGHT™



No. 13d CROSSTOP™

Food Grade FABSYN Custom Belts

Cleat thicknesses of 3/8"(SD), 1/2"(MD), 5/8"(HD), or more, are available on Fabsyn 100 or 150 belts in any height from 1/4" to 3" (straight or scoop). Cleat centerlines available are 4", 4-3/4", 6", 8", 9", 12", 16", 18", 24", and larger. Custom scoop cleats are fabricated with a typical forward pitch of 30°, with heights of 2" to 2-7/8". V-Guides in A, B, C, or D sections are available. Straight or sloped vanner edges are applied in heights of 1/2" to 1-1/2". Belts can be made with prepared ends for field splicing or manufactured endless. Custom cleats are applied to 2-Ply Fabsyn 100 3/64" x FS, or 3-Ply Fabsyn 150 3/64" x FS. If other fabrics, compounds, or splicing methods are required, call Maine Industrial at 800-540-1846.



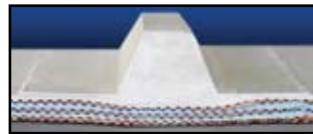
Straight Cleat



Scoop Cleat



Straight-Edge



Fabsyn Custom V-guide



Sloped-Edge

FABLON HEAVY DUTY IN-STOCK CLEATED AND CUSTOM BELTS

Heavy Duty FABLON In-Stock Cleated Belts

Seven heavy duty Fablon cleated belts are stocked in two series: (1) the FABLON 150 series; two covers are stocked, 1/32" x 1/32" and 1/16" x FS, with 3 different cleat heights & thicknesses, including 1" x 3/8", 2" x 1/2", and 3" x 1/2"; and (2) the FABLON 220 series; two covers are stocked, 1/8" x 1/16" and 1/8" x FS, with 2 different cleat heights & thicknesses, including 3" x 5/8" and 2" x 1/2". In-stock Fablon heavy duty belts have cleats on 12" centers, are 48" wide, and are cut to desired width. The optimum temperature range for Fablon cleated belts is -20° to 180° F.



Fablon 150 Series: 1" x 3/8" cleats on 12" centers.



Fablon 220 Series: 3" x 5/8" cleats on 12" centers.

Heavy Duty FABLON Custom Belts

Cleat thicknesses of 3/8"(SD), 1/2"(MD), 5/8"(HD), or more, are available on Fablon 150 or 220 belts in any height from 1/4" to 3" (straight or scoop). Integrally molded scoop cleats are fabricated to customer's specifications. Typical forward scoop pitch is 30° with heights of 2" to 2-7/8". V-Guides in A, B, C, or D sections are available. Straight or sloped vanner edges are

applied in heights of 1/2" to 1-1/2". Belts can be made with prepared ends for field splicing or manufactured endless. Custom cleats are applied to Fablon 150 1/16" x FS, 150 1/32" x 1/32", 220 1/8" x 1/16", 220 3/16" x 1/16", and 220 1/8" x FS. If other fabrics, compounds, or splicing methods are required for special orders, call the Maine Industrial at 800-540-1846.

FOR ASSISTANCE WITH FABFLEX BELTS CALL 800-540-1846

FABFLEX DIVISION HEAVY DUTY BELTING

FABLON HEAVY DUTY INTEGRALLY MOLDED CLEAT PATTERNS

FABLON heavy duty belts are designed to handle the aggressive transfer and elevation of materials such as sand, stone, gravel, recycled asphalt product (RAP) and other construction materials. Fablon's unique cleat patterns are designed to lock free flowing materials to the belt surface, preventing "slip-back." The cleats are nested in an overlapping pattern to maintain a smooth running surface on the return idlers.



BULLHORN has a 1/2" x 1/2" low profile cleat molded on a 6" center line that offers smooth delivery of planed asphalt, gravel, wood chips, and is frequently used on stone slingers. Available in belt widths from 12" to 60" and cleat widths from 12" to 48".



BIGHORN offers a 3/4" high x 3/4" thick rounded cleat on 9" centers. Used frequently for planed asphalt, sand, rock, and heavy materials, Bighorn is easily troughed. Available in belt widths from 12" to 60" and cleat widths from 12" to 48".



FABCLIMB is made with abrasion resistant 1-1/4" high tapered cleats with a "Y" cleat center pattern that increases production capacity. Two cleat widths are available: 31" on 13" centers, and 23" on 12" centers. Applications include cold palners, wood chips, coal & salt, grain, and construction materials

Fablon heavy duty belts are different from other heavy duty cleated belts for these reasons:

- Cleats are integrally molded and become part of the belt cover. This feature eliminates cleat separation and allows the belt to navigate smaller pulleys.
- Advanced splicing techniques assure maximum strength and flexibility. High strength rubber compounds are used for superior impact resistance to both the belt and the cleats.
- Fablon offers 1/2", 3/4" and 1" tall heavy duty molded cleat profiles on various center lines.
- Most popular Fablon heavy duty sizes are in stock, ready for immediate delivery.
- Different base belt constructions are available, including 2 ply 220, 3 ply 240, 3 ply 330, and 2 ply 400, along with various cover gauges and compounds.



FABLIFT's unique cleat design provides smooth, reliable product delivery in demanding incline applications such as transporting larger rock and recycled asphalt. It is made with a 1" square cleat on 10" centers along with a 1" square continuous center rib for excellent support on the return. Available in belt & cleat widths up to 48".



LONGHORN is made with a 1" high tapered "gum drop" cleat using a staggered chevron pattern on 12" centers. The offset overlap pattern is designed for easy handling of heavy, wet materials such as sand. Available in belt and cleat widths up to 48".

Heavy Duty FABLON In-Stock Profile Belts

FABLON heavy duty profile belts are manufactured from heavy duty synthetic fabric with high-grade MOR covers and cleats. Two heavy duty patterns are in stock and available for immediate delivery. These are: (1) the TOP FLIGHT pattern; lateral cleats 3/16" high on 6" centers; longitudinal cleats 3/16" high on 4" centers; raised buttons at the corners of the pattern allow for drainage of wet product; patented design runs on all types of conveyors without special idlers; and (2) the CROSSTOP pattern; cleats 3/8" x 3/8" taper to 1/4"; open 8" x 8" pattern allows water drainage and ease of cleaning. Both belts operate like a flat belt, with constant support from the conveyor return idlers. These belts have a working strength PIW of 150 lbs.

TOP FLIGHT™



CROSSTOP™



Heavy Duty FABTOUGH Street Sweeper Belts

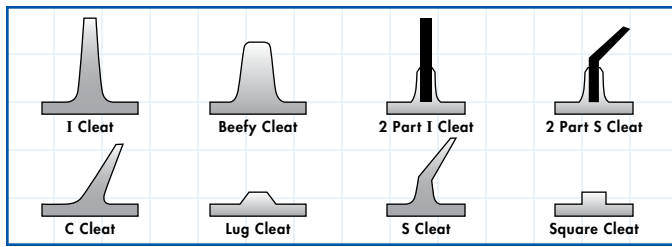
FABTOUGH street sweeper belts are designed for longer performance and extended service life, versus the standard replacement belts currently on the market. FabTough incorporates two layers of heavy duty blended fabric that is less prone to stretch and punctures, with a thicker top cover that increases belt life. A custom blended cleat compound is integrally molded to the top surface providing excellent durability in all operating conditions. Two styles of the FabTough sweeper belt are available: (1) the E-212, 160 lbs. PIW, 1/16" x 1/32" SBR, 18'-3" length, with 2" x 3/8" cleats on 18" centers; and (2) the P-164, 160 lbs. PIW, 1/16" x 1/32" SBR, 13'-8" length, with 2" x 3/8" cleats on 18" centers. Both styles are 48" wide and 1/4" thick, with a temperature range of -20° to 180° F.



Street sweeper shown for illustrative purpose only and is not an endorsement of any make or model.

FOR ASSISTANCE WITH FABFLEX BELTS CALL 800-540-1846

FABRICATIONS - CLEATS



CLEAT TYPES – AT A GLANCE

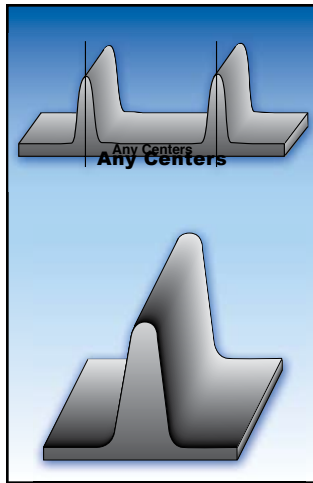
Cleats are available in white FDA or black oil-resisting nitrile, black SBR rubber, as well as black and white butyl. Two part cleats (page 9) consist of a rubber “foot” hot molded to the base belt and a bolted-in urethane blade that is used for heavy-duty applications. For more information about custom cleats, call 800-540-1846.

RUBBER, NITRILE, BUTYL, AND PVC CLEATS

STANDARD I CLEATS

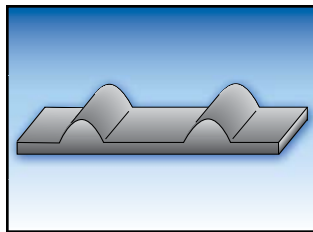
- For conveying up steep inclines
- Available in white FDA or black oil-resisting nitrile, black SBR rubber, black and white butyl
- Cleats are hot molded into the belt surface (not cold bonded or cemented on)
- Smooth merging of cleat and belt cover for easy cleaning

Cleats can be molded to the belt surface on any center, to fit a wide variety of applications. Cleats come in heights from 1/2” to 5” (Beefy Cleats to 6”). [For taller cleats, a two-part construction is used -- see page 3.]



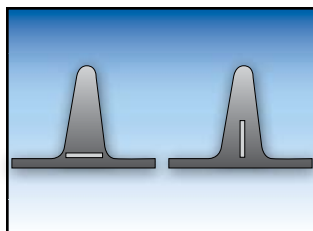
MINI CLEATS

Mini-cleats are low-profile cleats ideal for moving products up inclines in light-duty applications. Unique shape allows for standard idler support on returns. Dimensions are 3/16” high, 3/16” wide at base and 1/8” radius.



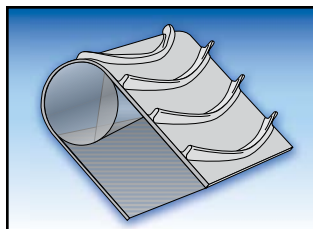
STEEL-REINFORCED CLEATS

Super-strong cleat for the most rugged applications. Each cleat features a steel reinforcement oriented to best counter the forces encountered in a particular application.



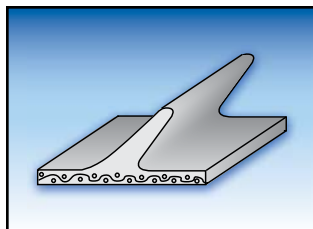
CURVED PVC CLEATS

Ideal cleat for many incline applications requiring food-grade belting. Cleats up to 3” tall are available in 45° and 30° configurations. Cleats can be applied to belts 6” to 48” wide and on centers as close as 4-1/2” at 30° and 9” at 45°.



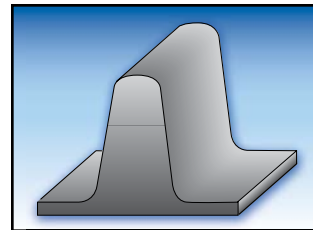
PVC SCOOP CLEATS

White PVC cleats in an angled scoop form to improve capacity up steep inclines. Acceptable for food-handling applications. Available in 2”, 2-1/2”, and 3” heights, the cleats are hot welded into the belt surface for a smooth, seamless finish.



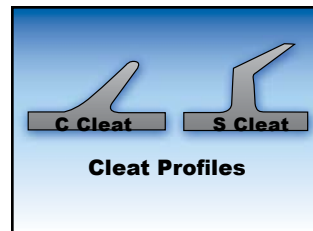
BEEFY CLEATS

Beefy Cleats feature an extra-heavy cross section designed for heavy-duty, rugged applications. Thickness is double that of a standard I cleat. Available in heights from 1” - 6”, with backup braces available with 2” and 3” heights.



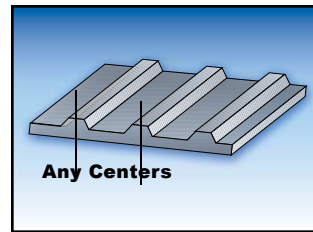
HIGH INCLINE CLEATS

Aggressive scoop cleats for high-capacity conveying on steep inclines. C cleats are available in heights from 1” to 5”, and S cleats come in heights of 4-1/2” and 5-1/2”. Rugged cleats are hot vulcanized into the belt cover for long service.



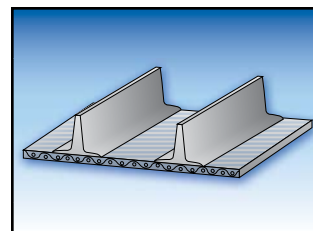
LUG CLEATS

Lug construction features rugged V-belt shapes for impact resistance. Available in A (1/2” W x 5/16” H), B (5/8” W x 7/16” H), and C (7/8” W x 5/8” H) cross sections.



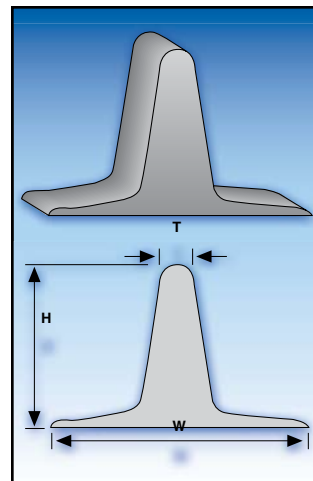
PVC VINYL CLEATS

PVC cleats are welded to PVC belting to produce a rugged, economical combination ideal for wet, oily or acidic conditions. Available in black or white FDA compounds and can be spaced on any centers, indented, notched, cut down to intermediate heights and contain cut-outs.



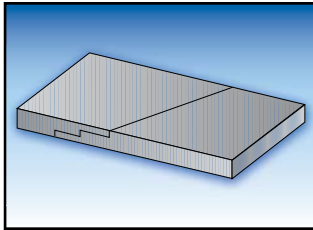
PVC EXTRUDED CLEATS

Extruded PVC cleats conveniently packaged for distributors and OEMs to manufacture their own PVC cleated belt. PVC cleats are furnished in convenient 100-foot rolls.



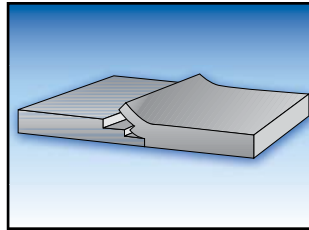
(H) Height	(T) Thickness	(W) Base Width	Min. Pulley Diameter
1”	1/4”	1-1/2”	4”
1-1/2”	1/4”	1-5/8”	5”
2”	3/8”	1-3/4”	6”
3”	3/8”	1-3/4”	10”

SPLICING



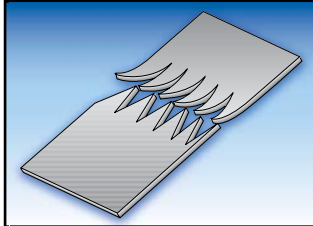
Endless - Vulcanized

A hot-vulcanized splice is stronger and more sanitary than a mechanical (laced) joint. Endless splicing eliminates fastener pull out and tearing of the belt. Ideal for food processing industries and where metal lacing could possibly mar the product.



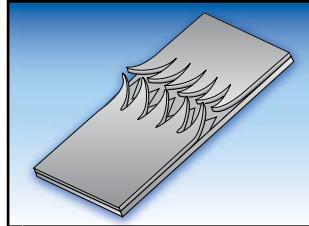
Endless - Prepared

Belts are supplied with laps already prepared to desired length but not vulcanized, enabling customer to splice endless on the system. Hot or cold cements with instructions are available.



Finger Splice

A proven heavy-duty splice for thermo-plastic belting utilizing polyurethane as the bonding agent. Lap area is the same thickness as the belt and uniformly smooth. H. D. urethane finger splice available for PVC and urethane belts over 200 PIW.



Multiple Finger Splice

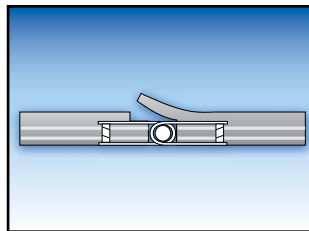
Similar to the single Finger Splice. Staggered die cut fingers are vulcanized together to create a strong, extremely flexible splice.

MECHANICAL FASTENERS



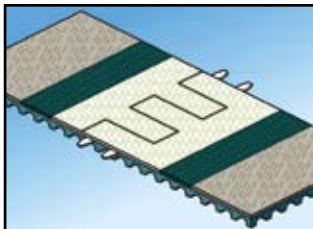
Lacing - Standard

Types: Alligator, Clipper, Flexco, Minet and others. Mechanical fastener joints with hinge pins provide an easy, quick and secure method of joining belt ends. Avoid lacing problems by utilizing our factory lacing experts.



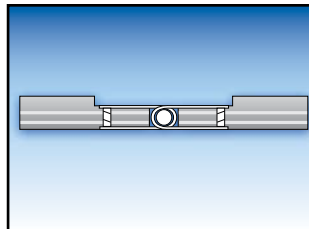
Overflap Lace

Top cover of belt is skived back and mechanical fastener installed. The overflap is spliced back over the splice area, providing a smooth conveying surface. Product being conveyed is protected from marring by the fastener. Flap must be glued down at installation.



Thermoplastic Soft Splice

This custom splice incorporates vulcanized hidden lacing that derives extra strength from square-cut interlocking fingers. Two flexible connecting pins secure the joint and produce a very consistent thickness at the seam. Soft Splices are applied to thermoplastic PVC and PU material.



Recessed Lace

Mechanical splice area of belt is recessed below the level of the belt cover. The recessed lace keeps the product being conveyed from coming in contact with the lacing.



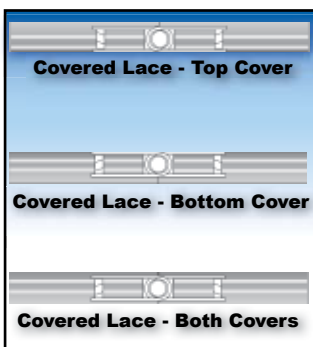
Spiral Lace

Ideal non-metallic mechanical splice for small-pulley, low-profile applications. Unique hinge design allows use on pulleys and nose bars as small as 5/8" diameter and as thick as 3/16". Resists corrosion and heat. Lace is installed in factory by insertion between belt plies.



Plastic Rivet Fasteners

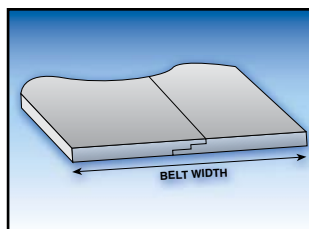
Come in white and black, non-metallic compounds for a variety of conveying situations. Fasteners feature beveled edges and counter-sunk pockets in bottom of fastener to protect rivets. Fasteners are either installed by the factory or in the field with special tools.



Covered (Hidden) Lace

Lacing is hidden by the cover of the belt to allow the ease of installation provided by a mechanical splice with the smooth operation of an endless belt. Product is protected from marring from the mechanical splice area. Splice can be covered with rubber or abrasion-resistant urethane. If the belt is to be cleaned by a scraper, a hidden top splice is effective. When lacing is completely hidden by top and bottom covers, both the product and the conveyor are protected.

LONGITUDINAL SPLICING

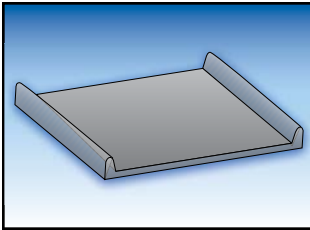


Longitudinal Splicing

For extra-wide belt requirements, belts can be made endless, V-Guided, and/or flanged. Any width is attainable by using multiple splices. Longitudinal splices can be made in a variety of compounds, including woven PVC, thermoplastic, roughtops, urethane covered, and black rubber in all thicknesses.

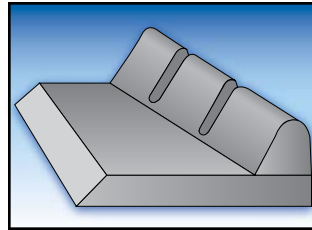
FABRICATIONS - FLANGES, V-GUIDES, AND EDGE FINISHES

FLANGES



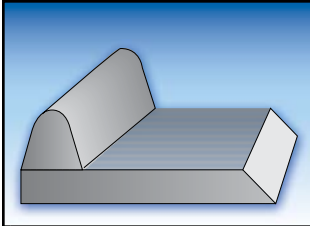
Flanges - Molded

Prevents product spilling off edge of belt. Free-flowing materials are contained without troughing. Flange belts can be made endless or conventionally laced. *Care must be taken to operate flanged belts on the proper diameter pulleys. Consult factory for recommendations.*



Flanges - Notched

Notching of the flanges enables a flanged belt to operate on smaller diameter pulleys. Also allows the belt to "back flex" in weighing applications.

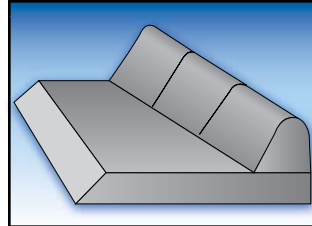


Flanges - Heights Available

1/2", 3/4", 1", 1-1/2", 2"

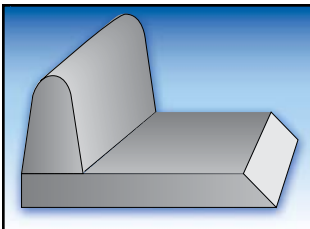
Styles Available

Gumdrop, Tapered One Side, Tapered Both Sides (all styles not available in all heights) Note: Standard flanges are 60 durometer. 40 durometer is available for special applications where smaller than average pulleys are being used.



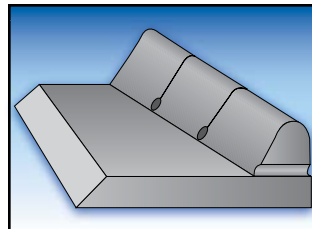
Flanges - Siped

Siping of flanges enables a flanged belt to operate on smaller diameter pulleys.



Flanges - Compounds Available

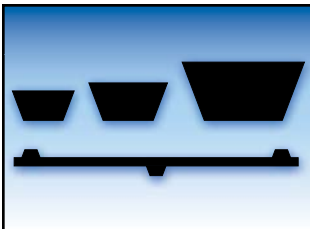
Black SBR
Black Nitrile
White Nitrile
White PVC
Black PVC
White Butyl High Heat
Black Butyl High Heat



Flanges - Siped and Drilled

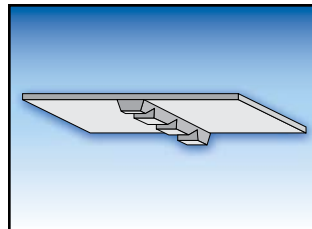
Flanges can be siped into relief holes to prevent any further action of slits to propagate into the belt cover.

V-GUIDES AND V-BELT BACKING



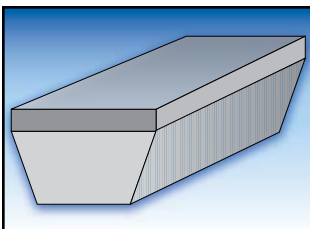
V-Guides

Used wherever conditions create a belt alignment problem. Can be molded to any belt and be made endless if desired. Bonded to cover side for flanges; bonded to underside for guide. Available in **A** (1/2" W x 5/16" H), **B** (5/8" W x 7/16" H), and **C** (7/8" W x 5/8" H) cross sections. Other sizes available.



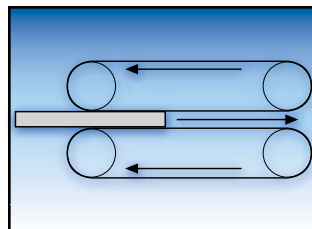
V-Guides - Notched

Available in A-B-C-D sections, and more. Notching enables a V-guided belt to operate on smaller pulley diameters. The V-guide reduces tracking problems.



V-Belt Backing

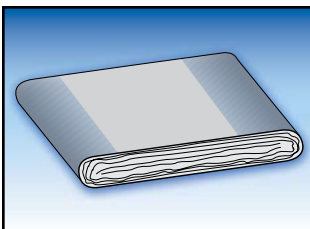
Covers of pure gum, neoprene sheet rubber, urethane, rougtop belt, white non-marking belt, etc. can be bonded to the back of V-belts.



V-Belt Backing

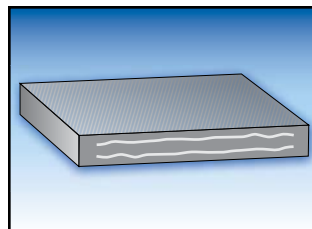
Recommended where V-belts are used as conveyor or in tandem to pull product or cable in sandwich fashion.

EDGE FINISHES



Folded Edges

Premium construction for superior edge wear and carcass protection. Chemicals and bacteria may not attack the interior plies. Folded edges provide a continuous surface from the top of the belt around the edges.

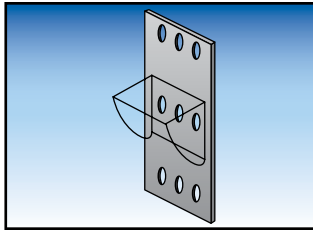


Molded Edges

Rubber edging vulcanized to cut-edge belting. Protects the belt fabric from bacteria and damaging chemicals. Ideal for food-handling applications. Also used for additional protection from edge wear.

FABRICATIONS - HOLE PUNCHING, NOTCHING, GROOVING, GRINDING

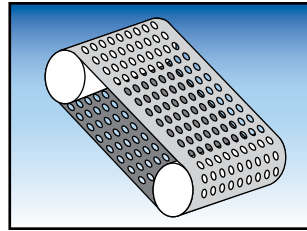
HOLE PUNCHING - PERFORATING



Hole Punching

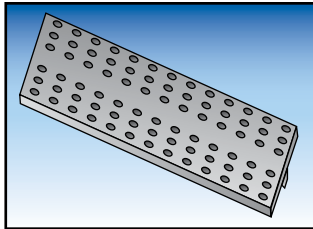
Automatic punching assures clean-cut, tight-fitting bolt holes with accurate spacing for the buckets on elevator belting with fast deliveries.

In addition, custom hole patterns are available for chain driven units.



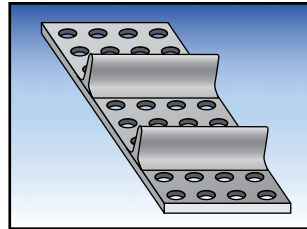
Perforating

For vacuum, suction or drainage applications, MIPR delivers perforated belts with a wide variety of hole sizes. Perforations are clean with no fuzz or tearing. We have over 500 dies for hole punching patterns.



Perforated V-Guided Belt

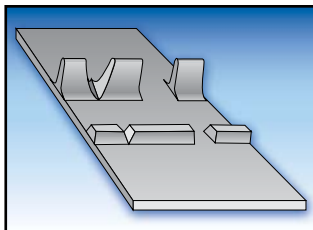
V-guides can be placed on a perforated belt to aid in tracking. The entire belt can be perforated, leaving a small strip onto which the V-guide is fastened. Used in vacuum and in drainage applications.



Perforated Cleated Belt

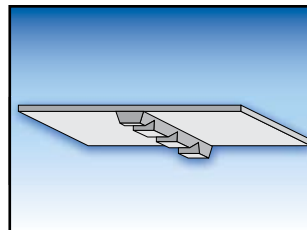
Perforated belt can be combined with cleats to create a vacuum belt or a belt that can drain a product while conveying on an incline. Perforations can be of any size and cleats on any centers. Slots available.

NOTCHING



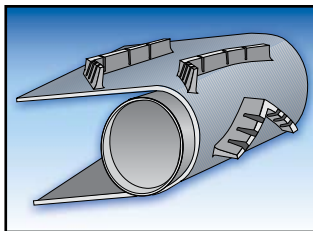
Notching - Cleats

Cleats can be furnished with notches for troughing idlers or curved pans.



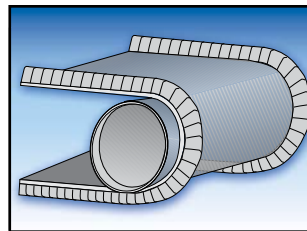
Notching - V-Guides

Notching enables a V-guided belt to operate on smaller pulley diameters. The V-guide virtually eliminates any tracking problems.



Notching - Chevron Cleats

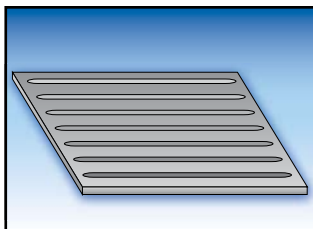
Notching chevron patterns allows the use of the belt on smaller diameter pulleys. Belts with notched chevrons are often known as "roofers' belts."



Notching/Siping - Flanges

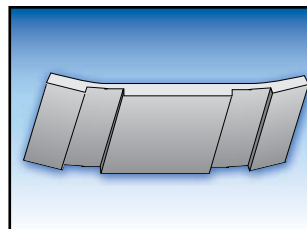
Notching of a flanged belt enables a flanged belt to operate on smaller diameter pulleys.

GROOVING



Grooving - Lateral

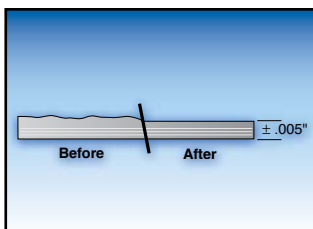
Grooving across the width of the belt can be used to convey liquid or other free-flowing material.



Grooving - Longitudinal

Grooving can create an economical self-flanging belt for carrying free-flowing material without spillage.

PRECISION GRINDING



Precision Grinding

For applications requiring extreme thickness uniformity across the width of the belt as well as the length, we offer precision grinding. Accurate to $\pm .005"$, precision grinding is available on rubber as well as urethane belts. Often performed on belts used on die stamping applications, precision grinding minimizes any imperfections that might be in the belt cover.

Precision Ground Silicone Top Cover Belts are used for hot wire sealing applications, balloon manufacturing, and plastic bag manufacturing. Covers are available in a variety of colors and thicknesses. Basic specifications include:
 • Colors: Cover Red, White, or Aqua - other colors available; base belt: Black • Plies: 3 (other base belts available) • Weight: .140 Lbs./Ft.² • Available Widths: 68" Maximum • Cover Surface: 1/8" Precision Ground $\pm .005"$ • Overall Gauge: .25"

