Fablon profile belts are manufactured from heavy-duty synthetic fabric with high-grade SBR covers and cleats.

**Top Flight™**
- Lateral cleats 3/16” high on 6” centers.
- Longitudinal cleats 3/16” high on 4” centers.
- Raised buttons at corners of pattern allow for drainage of wet product.
- Operates like a flat belt.
- Replaces more expensive cleated belts or flat belts where roll-back is a problem.
- Patented design, runs on all types of conveyors without special idlers.

*Custom constructions are available with various cover gauges and compounds.*

**Crosstop™**
- Cleats 3/8” x 3/8” taper to 1/4”.
- Pattern 8” x 8”
- Pattern provides constant belt support from the conveyor return idlers – runs as smooth and effortlessly as a flat belt.
- No special return idlers required.
- Open pattern allows water drainage and ease of cleaning.

### Fablon Special Profile Belts On Heavy-Duty Synthetic Fabric

<table>
<thead>
<tr>
<th>Belt Description</th>
<th>Covers</th>
<th>Cover Compound</th>
<th>Oil Resistant</th>
<th>Total Belt Thickness</th>
<th>Wt. Per Sq. Ft.</th>
<th>Temp. Range F</th>
<th>Min. Pulley Dia. Inches</th>
<th>Fasteners Flexco / Clipper</th>
<th>Working Strength PIW</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fablon Top Flight</td>
<td>1/8” x FS</td>
<td>MORS</td>
<td>Moderate</td>
<td>7/16”</td>
<td>1.47 lbs.</td>
<td>-20’/180’</td>
<td>6</td>
<td># 62, #125 / # 3</td>
<td>150 lbs.</td>
</tr>
<tr>
<td>Fablon Crosstop</td>
<td>1/8” x FS</td>
<td>MORS</td>
<td>Moderate</td>
<td>9/16”</td>
<td>1.47 lbs.</td>
<td>-20’/180’</td>
<td>6</td>
<td># 62, #125 / # 3</td>
<td>150 lbs.</td>
</tr>
</tbody>
</table>

### One-Piece Construction
Cover, cleats and belt are molded in one operation 48 inches wide and cut to your desired width.
Fablon’s molded cleats ensure they will not separate from the belting. Available for immediate delivery for standard, medium, or heavy-duty applications.

**Fablon’s 150 Series**
is available for immediate delivery in 3 different cleat heights and covers. Cleats are all on 12” centers. The optimum temperature range for Fablon cleated belts is -20° to 180° F.

**Fablon’s 220 Series**
is stocked with two cleat heights and three different covers, as shown in the table below.

### Stock Cleat Options

**In Stock 150 and 220 Series Cleated Belts**

<table>
<thead>
<tr>
<th>Style / Color</th>
<th>Covers</th>
<th>Cleat Height And Thickness</th>
<th>Centers (Inches)</th>
<th>Min. Pulley Diameter</th>
<th>Working Strength PIW</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Fablon 150 Series</strong></td>
<td>Black</td>
<td>1/32” x 1/32”</td>
<td>1” x 3/8”</td>
<td>12</td>
<td>4</td>
</tr>
<tr>
<td></td>
<td>Black</td>
<td>1/32” x 1/32”</td>
<td>2” x 1/2”</td>
<td>12</td>
<td>6</td>
</tr>
<tr>
<td></td>
<td>Black</td>
<td>1/16” x FS</td>
<td>2” x 1/2”</td>
<td>12</td>
<td>6</td>
</tr>
<tr>
<td><strong>Fablon 220 Series</strong></td>
<td>Black</td>
<td>1/8” x 1/16”</td>
<td>3” x 5/8”</td>
<td>12</td>
<td>8</td>
</tr>
<tr>
<td></td>
<td>Black</td>
<td>1/8” x FS</td>
<td>2” x 1/2”</td>
<td>12</td>
<td>8</td>
</tr>
<tr>
<td></td>
<td>Black</td>
<td>1/8” x FS</td>
<td>3” x 5/8”</td>
<td>12</td>
<td>8</td>
</tr>
</tbody>
</table>
Cleats
Cleat thicknesses of 3/8” [SD], 1/2” (MD), 5/8” (HD) or more are available on Fablon 150 or 220 in any height from 1/4” to 3” (straight or scoop).
• Recessed Cleats
• Cleat Notching
• Cleat Shaping
• Cleat centers of 4”, 4-3/4”, 6”, 8”, 9”, 12”, 16”, 18” and 24”

Scoop Cleats
• Integrally molded.
• Manufactured to customer’s specifications.
• Typical forward pitch is 30° with heights of 2” to 2-7/8”.

V-Guides
• A, B, C, or D Sections

Belt Lacing & Splicing
• Mechanical fasteners to customer specifications.
• Belts can be made with prepared ends for field splicing or manufactured endless.

Vanner Edges
• Straight edge thicknesses of 3/8” with heights of 1/2”, 3/4”, 1” or 1-1/2”.
• Sloped edges in heights of 1/2” and 1”.

Fablon Custom Cleats
Fablon can be customized with cleats, v-guides or vanner edges on the following belt stock*:
• Fablon 150 1/16” x FS
• Fablon 150 1/32” x 1/32”
• Fablon 220 1/8” x 1/16”
• Fablon 220 3/16” x 1/16”
• Fablon 220 1/8” x FS