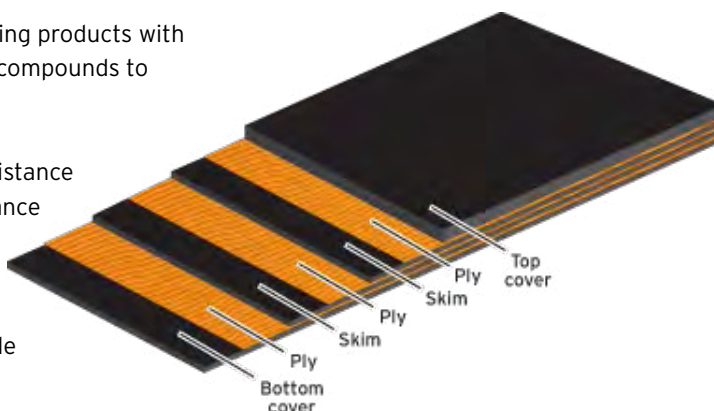


## BELT CONSTRUCTION

We have a vast selection of heavy-duty belting products with a broad range of tension ratings and cover compounds to handle a wide variety of products:

- ▶ Popular, durable constructions
- ▶ Standard Grade 2 covers for abrasion resistance
- ▶ Grade 1 covers for impact and tear resistance
- ▶ Moderate and super oil-resistant specs
- ▶ High-temperature, fire-retardant, and static-conductive constructions
- ▶ Plyed and straight warp carcasses available to meet specific application needs



**INDUSTRIAL  
BELTING**



| SPEC#                               | PART#    | TEMP.          | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                        |
|-------------------------------------|----------|----------------|-----------|--------------|-------------|-------------------------------------------|
| 2-PLY 150# 1/32 X BARE BACK GRADE 2 |          |                |           |              |             |                                           |
| <b>1</b>                            | 20027202 | -25°F to 225°F | 1/8"      | 0.075        | 4"          | #2 Clipper®, #15 Alligator®, RS125 Staple |

Standard-grade rubber covers resist abrasion and weathering in non-oily applications. Used as an economical general purpose belt and popular in many agricultural applications, including potato conveying and transport on slider beds.



| SPEC#                          | PART#    | TEMP.          | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                        |
|--------------------------------|----------|----------------|-----------|--------------|-------------|-------------------------------------------|
| 2-PLY 150# 1/32 X 1/32 GRADE 2 |          |                |           |              |             |                                           |
| <b>2</b>                       | 20027301 | -25°F to 225°F | 3/16"     | 0.085        | 4"          | #3 Clipper®, #25 Alligator®, RS187 Staple |

Standard-grade rubber covers for light-duty unit and bulk handling applications. Popular fabricated belting for transporting potatoes, wood products, and light bulk materials.



| SPEC#                         | PART#    | TEMP.          | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                       |
|-------------------------------|----------|----------------|-----------|--------------|-------------|------------------------------------------|
| 2-PLY 150# 1/8 X 1/32 GRADE 2 |          |                |           |              |             |                                          |
| <b>3</b>                      | 20000010 | -25°F to 225°F | 1/4"      | 0.138        | 8"          | #140 Solid Plate, #375 Bolt On, R2 Rivet |

Popular and versatile choice for small-capacity conveyors. Durable covers and flexible carcass allow belt to wrap small pulley diameters.



| SPEC#                              | PART#    | TEMP.          | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                                     |
|------------------------------------|----------|----------------|-----------|--------------|-------------|--------------------------------------------------------|
| 2-PLY 220# 1/8 X BARE BACK GRADE 2 |          |                |           |              |             |                                                        |
| <b>6A</b>                          | 20029525 | -25°F to 225°F | 1/4"      | 0.145        | 10"         | RS187 Staple, #140 Solid Plate, #375 Bolt On, R2 Rivet |

Excellent medium-duty conveyor belt with moderately thick abrasion-resistant top cover. Popular for pan/metal bed conveyors, particularly recycling and wood waste.

| SPEC#                         | PART#    | TEMP.          | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                          |
|-------------------------------|----------|----------------|-----------|--------------|-------------|---------------------------------------------|
| 2-PLY 220# 1/8 X 1/16 GRADE 2 |          |                |           |              |             |                                             |
| <b>8</b>                      | 20013600 | -25°F to 225°F | 5/16"     | 0.167        | 10"         | #140 Solid Plate,<br>#550 Bolt On, R5 Rivet |

Popular and versatile belt for medium-duty applications. Grade 2 covers provide excellent abrasion resistance and durability.



| SPEC#                          | PART#    | TEMP.          | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                          |
|--------------------------------|----------|----------------|-----------|--------------|-------------|---------------------------------------------|
| 2-PLY 220# 3/16 X 1/16 GRADE 2 |          |                |           |              |             |                                             |
| <b>9</b>                       | 20017500 | -25°F to 225°F | 11/32"    | 0.195        | 12"         | #140 Solid Plate,<br>#550 Bolt On, R5 Rivet |

One of the most popular belts in today's marketplace. Widely used to handle aggregate and other abrasive materials. 3/16" top cover offers durability and long belt life.



| SPEC#                          | PART#    | TEMP.          | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                              |
|--------------------------------|----------|----------------|-----------|--------------|-------------|-------------------------------------------------|
| 3-PLY 330# 3/16 X 1/16 GRADE 2 |          |                |           |              |             |                                                 |
| <b>11</b>                      | 20023005 | -25°F to 225°F | 13/32"    | 0.205        | 16"         | #190 Solid Plate,<br>#550 Bolt On, R5-1/2 Rivet |

Very popular belt used extensively to transport rock, sand, and gravel. Tough polyester/nylon carcass and abrasion-resistant Grade 2 covers for needed durability.



| SPEC#                         | PART#    | TEMP.          | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                              |
|-------------------------------|----------|----------------|-----------|--------------|-------------|-------------------------------------------------|
| 3-PLY 330# 1/4 X 1/16 GRADE 2 |          |                |           |              |             |                                                 |
| <b>12</b>                     | 20026039 | -25°F to 225°F | 15/32"    | 0.215        | 16"         | #190 Solid Plate,<br>#550 Bolt On, R5-1/2 Rivet |

Popular heavy-duty belt where additional top-cover protection is needed for better abrasion and gouge resistance. Widely used in aggregate and mining applications.



| SPEC#                         | PART#    | TEMP.          | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                          |
|-------------------------------|----------|----------------|-----------|--------------|-------------|---------------------------------------------|
| 4-PLY 440# 1/4 X 1/16 GRADE 2 |          |                |           |              |             |                                             |
| <b>13</b>                     | 20026815 | -25°F to 225°F | 9/16"     | 0.280        | 20"         | #190 Solid Plate,<br>#550 Bolt On, R6 Rivet |

Excellent heavy-duty belt when higher tensions are required and to support wide loads. Thick top cover withstands impact, cutting, and gouging.



| SPEC#                          | PART#    | TEMP.          | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                          |
|--------------------------------|----------|----------------|-----------|--------------|-------------|---------------------------------------------|
| 2-PLY 400# 5/16 X 1/16 GRADE 2 |          |                |           |              |             |                                             |
| <b>15</b>                      | 20017538 | -25°F to 225°F | 1/2"      | 0.300        | 16"         | #140 Solid Plate,<br>#550 Bolt On, R5 Rivet |

A popular heavy-duty belt, particularly in confined spaces with limited clearances. This belt is an excellent replacement for 3-ply 330#; can wrap a 16" diameter head pulley, but provides a heavier top cover, higher strength and greater durability. Very popular for primary and mobile crushers in the aggregate industry.



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| SPEC#                        | PART#    | TEMP.          | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                       |
|------------------------------|----------|----------------|-----------|--------------|-------------|------------------------------------------|
| 1-PLY 440# 1/4 X 1/8 GRADE 1 |          |                |           |              |             |                                          |
| <b>246A</b>                  | 20029850 | -25°F to 225°F | 9/16"     | 0.295        | 20"         | #190 Solid Plate, #550 Bolt On, R6 Rivet |

Single ply straight warp belt carcass offers exceptional life, low stretch and high volume carrying capacity. Thick, Grade 1 covers withstand high impact, tearing, and gouging.



| SPEC#                         | PART#    | TEMP.          | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING            |
|-------------------------------|----------|----------------|-----------|--------------|-------------|-------------------------------|
| 3-PLY 600# 3/8 X 3/32 GRADE 1 |          |                |           |              |             |                               |
| <b>14B</b>                    | 20241012 | -25°F to 225°F | 23/32"    | 0.375        | 24"         | #1-1/2" Solid Plate, R6 Rivet |

High tension belt for handling heavy material, higher tonnages and large lump sizes. Extra-thick Grade 1 cover. Withstands high impact as well as tearing and gouging from sharp/heavy material.

**GRAIN BELTING**



| SPEC#                                               | PART#    | TEMP.        | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                        |
|-----------------------------------------------------|----------|--------------|-----------|--------------|-------------|-------------------------------------------|
| 2-PLY 150# 1/32 X BARE BACK MODERATE OIL RESISTANCE |          |              |           |              |             |                                           |
| <b>21</b>                                           | 20027200 | 0°F to 250°F | 1/8"      | 0.075        | 4"          | #2 Clipper®, #15 Alligator®, RS125 Staple |

Popular choice for conveyors requiring small pulleys and low capacity. Often used in moderately oily applications such as agriculture and wood waste.



| SPEC#                                                                       | PART#    | TEMP.        | THICKNESS | WEIGHT (PIW) | MIN. PULLEY        | RECOMMENDED LACING                       |
|-----------------------------------------------------------------------------|----------|--------------|-----------|--------------|--------------------|------------------------------------------|
| 3-PLY 330# 1/16 X 1/16 STATIC CONDUCTIVE OIL RESISTANT FIRE RETARDANT GRAIN |          |              |           |              |                    |                                          |
| <b>25A</b>                                                                  | 20021630 | 0°F to 250°F | 17/64"    | 0.130        | 16" (18" elevator) | #140 Solid Plate, #550 Bolt On, R5 Rivet |

Special compounds in this belt make it an excellent choice for handling grain and other applications requiring resistance to mineral, animal, or vegetable fats. It is also static-conductive for use on grain conveyors and in grain elevators where static charges must be held to minimums. Belt is flame-retardant.



| SPEC#                                                                       | PART#    | TEMP.        | THICKNESS | WEIGHT (PIW) | MIN. PULLEY        | RECOMMENDED LACING                       |
|-----------------------------------------------------------------------------|----------|--------------|-----------|--------------|--------------------|------------------------------------------|
| 3-PLY 600# 1/16 X 1/16 STATIC CONDUCTIVE OIL RESISTANT FIRE RETARDANT GRAIN |          |              |           |              |                    |                                          |
| <b>27A</b>                                                                  | 20021635 | 0°F to 250°F | 3/8"      | 0.195        | 20" (24" elevator) | #140 Solid Plate, #550 Bolt On, R5 Rivet |

Special compounds in this belt make it an excellent choice for handling grain and other applications requiring resistance to mineral, animal, or vegetable fats. It is also static-conductive for use on grain conveyors and in grain elevators where static charges must be held to minimums. Belt is flame-retardant.

| SPEC#                                          | PART#    | TEMP.        | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                       |
|------------------------------------------------|----------|--------------|-----------|--------------|-------------|------------------------------------------|
| 2-PLY 220# 3/16 X 1/16 MODERATE OIL RESISTANCE |          |              |           |              |             |                                          |
| <b>24B</b>                                     | 20017332 | 0°F to 250°F | 11/32"    | 0.200        | 12"         | #190 Solid Plate, #550 Bolt On, R5 Rivet |

Popular belt for applications requiring moderate oil-resistant covers; such as waste water treatment, recycling, wood chips, and some grains.



**SPECIAL  
SERVICE  
BELTING**

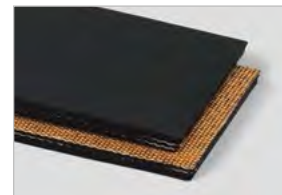
| SPEC#                                          | PART#    | TEMP.        | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                       |
|------------------------------------------------|----------|--------------|-----------|--------------|-------------|------------------------------------------|
| 3-PLY 330# 3/16 X 1/16 MODERATE OIL RESISTANCE |          |              |           |              |             |                                          |
| <b>26A</b>                                     | 20021820 | 0°F to 250°F | 13/32"    | 0.220        | 16"         | #190 Solid Plate, #550 Bolt On, R5 Rivet |

Heavy-duty belt for applications requiring moderate oil-resistant covers; such as recycling, wood chips, and some grains.



| SPEC#                                              | PART#    | TEMP.        | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                                     |
|----------------------------------------------------|----------|--------------|-----------|--------------|-------------|--------------------------------------------------------|
| 2-PLY 220# 1/8 X BARE BACK MODERATE OIL RESISTANCE |          |              |           |              |             |                                                        |
| <b>26C</b>                                         | 20029690 | 0°F to 250°F | 1/4"      | 0.150        | 10"         | RS187 Staple, #140 Solid Plate, #375 Bolt On, R2 Rivet |

Very versatile belt used extensively in recycling applications to withstand the effects of light oils, chemicals, and greases. Stocked in a variety of widths up to 84".



| SPEC#                                              | PART#    | TEMP.        | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                                     |
|----------------------------------------------------|----------|--------------|-----------|--------------|-------------|--------------------------------------------------------|
| 3-PLY 225# 1/8 X BARE BACK MODERATE OIL RESISTANCE |          |              |           |              |             |                                                        |
| <b>81</b>                                          | 20029739 | 0°F to 250°F | 5/16"     | 0.165        | 10"         | RS187 Staple, #140 Solid Plate, #375 Bolt On, R5 Rivet |

Versatile belt with moderate oil-resistant top cover and bare bottom to operate on slider beds and metal pans. Used extensively in recycling applications to withstand the effects of light oils, chemicals, and greases.



| SPEC#                                               | PART#    | TEMP.        | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                       |
|-----------------------------------------------------|----------|--------------|-----------|--------------|-------------|------------------------------------------|
| 3-PLY 330# 3/16 X BARE BACK MODERATE OIL RESISTANCE |          |              |           |              |             |                                          |
| <b>26B</b>                                          | 20029734 | 0°F to 250°F | 11/32"    | 0.180        | 16"         | #190 Solid Plate, #375 Bolt On, R5 Rivet |

Versatile heavy-duty belt with thick 3/16" moderate oil-resistant top cover and bare bottom to operate on slider beds and metal pans. Popular for recycling and wood products.



**SPECIAL SERVICE BELTING**



| SPEC#                                 | PART#    | TEMP.                                                                | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                       |
|---------------------------------------|----------|----------------------------------------------------------------------|-----------|--------------|-------------|------------------------------------------|
| 2-PLY 220# 3/16 X 1/16 400° MAXI-HEAT |          |                                                                      |           |              |             |                                          |
| <b>41</b>                             | 20021199 | 400°F for 2" lumps and above, 300°F for fines and dense baking loads | 3/8"      | 0.195        | 12"         | #190 Solid Plate, #550 Bolt On, R5 Rivet |

Quality heat-resistant belt compounded to withstand elevated temperatures. Popular for cement and foundry applications. Will withstand occasional spikes up to 400°F. **Max operating temperature for fines and dense baking loads is 300°F.**



| SPEC#                                  | PART#    | TEMP.                                                                | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                       |
|----------------------------------------|----------|----------------------------------------------------------------------|-----------|--------------|-------------|------------------------------------------|
| 2-PLY 220# 3/16 X 1/16 700° SUPER-HEAT |          |                                                                      |           |              |             |                                          |
| <b>41A</b>                             | 20021237 | 700°F for 2" lumps and above, 500°F for fines and dense baking loads | 3/8"      | 0.195        | 12"         | #190 Solid Plate, #550 Bolt On, R5 Rivet |

Premium belt for higher temperature requirements. Popular in cement and foundry applications. Hybrid cover compounds provide extended life and can take occasional spikes up to 700°F. **Max operating temperature for fines and dense baking loads is 500°F.**



| SPEC#                                                       | PART#    | TEMP.        | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                       |
|-------------------------------------------------------------|----------|--------------|-----------|--------------|-------------|------------------------------------------|
| 2-PLY 220# 3/16 X 1/16 350° SUPER OIL RESISTANT HOT ASPHALT |          |              |           |              |             |                                          |
| <b>42</b>                                                   | 20021030 | 0°F to 350°F | 3/8"      | 0.195        | 12"         | #190 Solid Plate, #550 Bolt On, R5 Rivet |

Excellent heat-and oil-resistant belt. Used in elevated oily temperature applications such as hot asphalt, machine oils, and oil-treated coal. Special blended cover compounds provide maximum resistance to the deteriorating effects of oils and higher temperatures.



| SPEC#                                                       | PART#    | TEMP.        | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                       |
|-------------------------------------------------------------|----------|--------------|-----------|--------------|-------------|------------------------------------------|
| 3-PLY 330# 3/16 X 1/16 350° SUPER OIL RESISTANT HOT ASPHALT |          |              |           |              |             |                                          |
| <b>42A</b>                                                  | 20021093 | 0°F to 350°F | 7/16"     | 0.215        | 18"         | #190 Solid Plate, #550 Bolt On, R5 Rivet |

Excellent heat-and oil-resistant belt with higher tension strengths. Used in elevated oily temperature applications such as hot asphalt, oily grains, machine oils, and oil-treated coal. Special blended cover compounds provide maximum resistance to the deteriorating effects of oils and higher temperatures.



| SPEC#                                | PART#    | TEMP.                                                                | THICKNESS | WEIGHT (PIW) | MIN. PULLEY        | RECOMMENDED LACING                           |
|--------------------------------------|----------|----------------------------------------------------------------------|-----------|--------------|--------------------|----------------------------------------------|
| 3-PLY 330# 1/4 X 1/16 400° MAXI-HEAT |          |                                                                      |           |              |                    |                                              |
| <b>177</b>                           | 20026766 | 400°F for 2" lumps and above, 300°F for fines and dense baking loads | 1/2"      | 0.232        | 18" (20" elevator) | #190 Solid Plate, #550 Bolt On, R5-1/2 Rivet |

Quality heat-resistant belt compounded to withstand elevated temperatures. 1/4" top cover provides impact resistance and added carcass protection. Will withstand occasional spikes up to 400°F. **Max operating temperature for fines and dense baking loads is 300°F.**

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| SPEC#                                 | PART#    | TEMP.                                                                | THICKNESS | WEIGHT (PIW) | MIN. PULLEY        | RECOMMENDED LACING                       |
|---------------------------------------|----------|----------------------------------------------------------------------|-----------|--------------|--------------------|------------------------------------------|
| 3-PLY 330# 1/4 X 1/16 700° SUPER-HEAT |          |                                                                      |           |              |                    |                                          |
| <b>43A</b>                            | 20026790 | 700°F for 2" lumps and above, 500°F for fines and dense/baking loads | 1/2"      | 0.232        | 18" (20" elevator) | #190 Solid Plate, #550 Bolt On, R5 Rivet |



Premium belt for higher temperature requirements. Popular in cement and foundry applications. 1/4" top cover provides impact resistance and added carcass protection. Will withstand spikes up to 700°F. **Max operating temperature for fines and dense baking loads is 500°F.**

| SPEC#                                | PART#    | TEMP.                                                                | THICKNESS | WEIGHT (PIW) | MIN. PULLEY        | RECOMMENDED LACING                       |
|--------------------------------------|----------|----------------------------------------------------------------------|-----------|--------------|--------------------|------------------------------------------|
| 4-PLY 440# 1/4 X 3/32 400° MAXI-HEAT |          |                                                                      |           |              |                    |                                          |
| <b>284</b>                           | 20026819 | 400°F for 2" lumps and above, 300°F for fines and dense/baking loads | 19/32"    | 0.295        | 20" (24" elevator) | #190 Solid Plate, #550 Bolt On, R6 Rivet |



High tension 4-ply belt designed for heavy-duty elevator service to transport hot material. Thick top and bottom covers withstand heat and protect belt carcass. Will withstand spikes up to 400°F. **Max operating temperature for fines and dense baking loads is 300°F.**

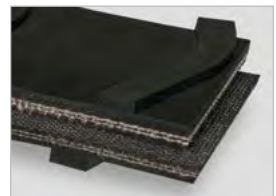
| SPEC#                                    | PART#    | TEMP.          | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                       |
|------------------------------------------|----------|----------------|-----------|--------------|-------------|------------------------------------------|
| 2-PLY 220# 1/8 X 1/16 DUROCLEAT™ GRADE 2 |          |                |           |              |             |                                          |
| <b>57A</b>                               | 20029603 | -25°F to 225°F | 5/16"     | 0.210        | 12"         | #190 Solid Plate, #375 Bolt On, R5 Rivet |



1/4" high x 3/8" wide x 6" overall width molded chevron cleats running the full width of the belt. Popular for incline applications for aggregate, road construction, and recycling.

**MOLDED CHEVRON BELTING**

| SPEC#                                                    | PART#    | TEMP.        | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                       |
|----------------------------------------------------------|----------|--------------|-----------|--------------|-------------|------------------------------------------|
| 2-PLY 220# 1/8 X 1/16 DUROCLEAT™ MODERATE OIL RESISTANCE |          |              |           |              |             |                                          |
| <b>58</b>                                                | 20029601 | 0°F to 250°F | 5/16"     | 0.210        | 12"         | #190 Solid Plate, #375 Bolt On, R5 Rivet |



1/4" high x 3/8" wide x 6" overall width molded chevron cleats running the full width of the belt. Popular for incline applications for road construction, recycling, wood chips, and grain handling.

| SPEC#                                | PART#    | TEMP.          | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                           |
|--------------------------------------|----------|----------------|-----------|--------------|-------------|----------------------------------------------|
| 3-PLY 330# 1/8 X 1/16 DUROCLEAT™ MOR |          |                |           |              |             |                                              |
| <b>178</b>                           | 20029605 | -25°F to 225°F | 3/8"      | 0.260        | 18"         | #190 Solid Plate, #550 Bolt On, R5-1/2 Rivet |



1/4" high x 3/8" wide x 6" overall width molded chevron cleats running the full width of the belt. Popular for incline applications for aggregate, road construction, and recycling.

| SPEC#                                                    | PART#    | TEMP.        | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                           |
|----------------------------------------------------------|----------|--------------|-----------|--------------|-------------|----------------------------------------------|
| 3-PLY 330# 1/8 X 1/16 DUROCLEAT™ MODERATE OIL RESISTANCE |          |              |           |              |             |                                              |
| <b>59B</b>                                               | 20029615 | 0°F to 250°F | 3/8"      | 0.250        | 18"         | #190 Solid Plate, #550 Bolt On, R5-1/2 Rivet |



1/4" high x 3/8" wide x 6" overall width molded chevron cleats running the full width of the belt. Popular for incline applications for road construction, recycling, wood chips, and grain handling.

**MOLDED CHEVRON BELTING**



| SPEC#                                                         | PART#    | TEMP.        | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                       |
|---------------------------------------------------------------|----------|--------------|-----------|--------------|-------------|------------------------------------------|
| 2-PLY 220# 1/8 X BARE BACK DUROCLEAT™ MODERATE OIL RESISTANCE |          |              |           |              |             |                                          |
| <b>56B</b>                                                    | 20029602 | 0°F to 250°F | .283"     | 0.185        | 10"         | #190 Solid Plate, #375 Bolt On, R5 Rivet |

1/4" high x 3/8" wide x 6" overall width molded chevron cleats running the full width of the belt. Designed to run on pan conveyors and metal beds. Very popular in recycling and wood products applications.



| SPEC#                                                         | PART#    | TEMP.        | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                       |
|---------------------------------------------------------------|----------|--------------|-----------|--------------|-------------|------------------------------------------|
| 3-PLY 330# 1/8 X BARE BACK DUROCLEAT™ MODERATE OIL RESISTANCE |          |              |           |              |             |                                          |
| <b>247</b>                                                    | 20029607 | 0°F to 250°F | .337"     | 0.225        | 12"         | #190 Solid Plate, #550 Bolt On, R5 Rivet |

1/4" high x 3/8" wide x 6" overall width molded chevron cleats running the full width of the belt. Designed to run on pan conveyors and metal beds. Very popular in recycling and wood products applications.



| SPEC#                                              | PART#    | TEMP.          | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                       |
|----------------------------------------------------|----------|----------------|-----------|--------------|-------------|------------------------------------------|
| 2-PLY 220# 5/8 X 16 DUROCHEV™ MOLDED CHEVRON CLEAT |          |                |           |              |             |                                          |
| <b>281</b>                                         | 20029620 | -40°F to 160°F | 0.3307"   | 0.216        | 12"         | #140 Solid Plate, #550 Bolt On, R5 Rivet |

Popular 5/8" high molded chevron cleats on 10" centers. Designed for rugged incline applications and popular for conveying rock, sand, and gravel. Cleats recessed from belt edges allow for placement of skirting.



| SPEC#                                         | PART#    | TEMP.          | THICKNESS | WEIGHT (PIW) | MIN. PULLEY | RECOMMENDED LACING                        |
|-----------------------------------------------|----------|----------------|-----------|--------------|-------------|-------------------------------------------|
| 2-PLY 220# CONTINUOUS CHEVRON TOP X BARE BACK |          |                |           |              |             |                                           |
| <b>103B</b>                                   | 20029575 | -40°F to 225°F | 15/64"    | 0.130        | 12"         | #2 Clipper®, #20 Alligator®, RS125 Staple |

Versatile profiled belt with V-pattern extending for full width of belt and providing excellent gripping characteristics. All-polyester, low-stretch carcass. Operates well in cold temperatures and is popular for handling sand, aggregate, and agricultural products.