

TOP SELLING LIGHT INDUSTRIAL BELTS

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING			
INTERWO	INTERWOVEN 120# POLYESTER BLACK PVC COVER X BRUSHED								
5045	20105045	0°F to 180°F	0.125"	0.060	3"	UX1 Clipper®, #15 Alligator®, RS125 Staple			



Proven performer in a wide variety of applications: from warehousing, to fruit and vegetable packing houses; this is a popular choice. Tough, dependable, and economical.

SPEC#	PART#	темр.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
2-PLY 60# POLYESTER MONOFILAMENT BLACK PVC MATTE COVER X BARE CHECKOUT							
4140	20104140	0°F to 180°F	0.078"	0.040	1.5"	UX1SP Clipper®, #1 Alligator®, RS62 Staple	



Checkout and treadmill belt produced with a hard, premium PVC cover for better abrasion resistance. Matte finish reduces glare and minimizes belt marking. Construction features two plies of cross-rigid polyester monofilament fabric.

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
2-PLY 10	2-PLY 100# SPUN POLYESTER BLACK RMV COVER X FRICTION							
4142	20104142	0°F to 180°F	0.109"	0.050	2"	UX1 Clipper®, #7 Alligator®, RS125 Staple		



Excellent multipurpose belt which is a good alternative to nitrile covers. Spun polyester carcass provides excellent tracking and lace holding properties.

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
INTERW	INTERWOVEN 150# POLYESTER BLACK PVC FRICTION X BRUSHED							
5050	20105050	0°F to 180°F	0.156"	0.060	4"	UX1 Clipper®, #15 Alligator®, RS125 Staple		



Very popular specification for package and parcel handling. Low coefficient of friction on cover surfaces for easy accumulation of products. Tough, low stretch, excellent fastener and tracking properties, with higher tension rating for heavier loads.

SPEC#	PART#	темр.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
INTERWO	INTERWOVEN 120# POLYESTER BLACK PVC CRESCENT TOP X BRUSHED							
4327	20104327	20°F to 180°F	0.24"	0.089	2"	UX1 Clipper®, #27 Alligator®, RS187 Staple		



Crescent top profiles project from the belt surface to aggressively assist the belt in moving bulk solids. By running the belt in the opposite direction, the crescent shapes can assist in draining liquids from wet products. Crescents overlap to assure smooth, quiet running on return rolls.

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
4-PLY 20	4-PLY 200# POLYESTER/NYLON BLACK NITRILE 3/32 COVER X BARE							
4112	20104112	0°F to 250°F	0.25"	0.131	4"	#5 Clipper®, #25 Alligator®, RS187 Staple		



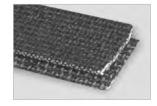
Strong and durable polyester/nylon carcass, which offers small pulley diameters. Oil-resistant and high-strength carcass make this belt an excellent choice for wood, metal sanding, and finishing operations.

Maine Industrial Plastics and Rubber Corporation 21 Teague Street - PO Box 381 - Newcastle, ME 04553

PVC BELTING



PVC = Poly Vinyl Chloride



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
INTERWOVEN 120# POLYESTER BLACK PVC FRICTION X BRUSHED								
5040	20105040	0°F to 180°F	0.109"	0.055	3"	UX1 Clipper®, #7 Alligator®, RS125 Staple		

Very popular specification for package and parcel handling. Low coefficient of friction on cover surfaces for easy accumulation of products. Tough, low stretch, excellent fastener, and tracking properties.



INTERWOVEN 120# POLYESTER BLACK PVC COVER X BRUSHED								
5045	20105045	0°F to 180°F	0.125"	0.060	3"	UX1 Clipper®, #15 Alligator®, RS125 Staple		

Proven performer in a wide variety of applications: from warehousing, to fruit and vegetable packing houses; this is a popular choice. Tough, dependable, and economical.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
INTERWOVEN 120# POLYESTER BLACK PVC COVER X COVER							
5042	20105042	0°F to 180°F	0.141"	0.080	3"	U3-1 Clipper®, #15 Alligator®, RS125 Staple	

Proven belt for long-wearing, high-performance, problem-free package handling applications. Ideal for moving palletized fertilizers and small-to medium-sized product loads. Also used for a variety of roller bed and troughed applications. Characteristics include low stretch, high strength, and good fastener retention.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
INTERWOVEN 150# POLYESTER BLACK PVC FRICTION X BRUSHED							
5050	20105050	0°F to 180°F	0.156"	0.060	4"	UX1 Clipper®, #15 Alligator®, RS125 Staple	

Very popular specification for package and parcel handling. Low coefficient of friction on cover surfaces for easy accumulation of products. Tough, low stretch, excellent fastener and tracking properties, with higher tension rating for heavier loads.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
INTERWOVEN 150# POLYESTER BLACK PVC COVER X BRUSHED							
5051	20105051	0°F to 180°F	0.172"	0.100	4"	U2 Clipper®, #20 Alligator®, RS125 Staple	

Very popular medium-duty PVC belt proven for long-wearing, high-performance, and problem-free material handling, Ideal for a variety of slider/roller bed applications. Accommodates fertilizers, chemicals, and bulk materials. Characteristics include low stretch, high strength, and good fastener retention.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
INTERWOVEN 150# POLYESTER BLACK PVC COVER X COVER							
5052	20105052	0°F to 180°F	0.188"	0.110	4" (6" elevator)	U2 Clipper®, #20 Alligator®, RS187 Staple	

Proven belt for long-wearing, high-performance, problem-free material handling applications. Ideal for moving bulk materials, chemicals, fertilizers, and grain. Ideal for a variety of roller bed and troughed applications. Characteristics include low stretch, high strength, and good fastener retention.

DESCRIPTION ABBREVIATION

MSHA =

Mine, Safety,

and Health Administration **PVC** = Poly Vinyl Chloride

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
INTERWOVEN 200# POLYESTER BLACK PVC FRICTION X BRUSHED								
5060	20105060	0°F to 180°F	0.188"	0.125	6"	U3 Clipper®, #25 Alligator®, RS187 Staple		

High-strength, low-stretch belt for moving high volumes and heavy loads in package handling and parts conveying. Moderate oil resistance and excellent fastener retention.



SPEC#	PART#	темр.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING			
INTER	INTERWOVEN 200# POLYESTER BLACK PVC COVER X BRUSHED								
5061	20105061	0°F to 180°F	0.219"	0.130	6"	U4 Clipper®, #27 Alligator®, RS187 Staple			

Heavier-duty PVC belt proven for long-wearing, high-performance, and problem-free material handling. Also popular as heavy-duty package and bulk product conveyor belt for both slider and roller bed conveyors.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
INTERWOVEN 200# POLYESTER BLACK PVC COVER X COVER FIRE RETARDANT/STATIC CONDUCTIVE							
5062	20105062	0°F to 180°F	0.25"	0.140	7"	#27 Alligator®, RS187 Staple, #R5 Rivet	

PVC offers reliable performance in applications such as bulk handling, heavy stamping, scrap, wood products, sand & gravel, and vertical elevators. Like the medium-duty PVC belts, these products are the most economical choice in the widest range of applications. Fire-retardant and static-conductive qualities.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
INTERWOVEN 250# POLYESTER BLACK PVC COVER X COVER FIRE RETARDANT/STATIC CONDUCTIVE							
5065	20105065	0°F to 180°F	0.266"	0.145		#140 Solid Plate, #550 Bolt On, #R5 Rivet	

Commonly used for elevator belting in the feed and grain industries. Oil-resistant, fire-retardant and static-conductive qualities. This belt will not mildew or rot, MSHA approved, moisture-resistant, and has high bolt retention for bucket attachments.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
INTERWOVEN 350# POLYESTER BLACK PVC COVER X COVER FIRE RETARDANT/STATIC CONDUCTIVE							
5072	20105072	0°F to 180°F	0.313"	0.150	8"	#140 Solid Plate, #550 Bolt On, #R5 Rivet	

Fire-retardant, static-conductive belt commonly used for elevator belting in the feed and grain industries. Features low-stretch, trouble-free operation, high bolt retention, resistant to grain oils, fire, moisture, and mildew. MSHA approved.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
INTERWOVEN 450# POLYESTER BLACK PVC COVER X COVER FIRE RETARDANT/STATIC CONDUCTIVE							
73	20040009	0°F to 180°F	0.344"	0.160	10"	#45 Alligator®	

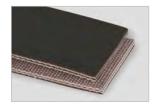
Commonly used for elevator belting in the feed and grain industries. Features low-stretch, trouble-free operation, high bolt retention, resistant to grain oils, fire, moisture, mildew, and rot. MSHA approved.



DESCRIPTION **ABBREVIATION**

PVC = Poly Vinyl Chloride

PVG = Low Temperature **PVC**



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
2-PLY 150# POLYESTER BLACK PVG MATTE COVER X BRUSHED								
4144	20104144	-20°F to 180°F	0.172"	0.100	4"	U2 Clipper®, #15 Alligator®, RS187 Staple		

Medium-duty utility PVC belt designed for a wide variety of industrial and agricultural applications. Highresin PVC offers a premium cover compound that is easily fabricated using thermoweld and high-frequency equipment. This compound also makes this belt an excellent alternative to similar rubber products.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
2-PLY 150# POLYESTER BLACK PVG MATTE COVER X MATTE COVER								
4146	20104146	-20°F to 180°F	0.188"	0.110	5"	U2 Clipper®, #15 Alligator®, RS187 Staple		

Medium-duty utility PVC belt designed for a wide variety of industrial and agricultural applications. Highresin PVC offers a premium cover compound that is easily fabricated using thermoweld and high-frequency equipment. This compound also makes this belt an excellent alternative to similar rubber products.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
INTERW	INTERWOVEN 120# POLYESTER BLACK PVC CHEVRON TOP X BRUSHED							
4324	20104324	20°F to 180°F	0.25"	0.080	3"	UX1 Clipper®, #15 Alligator®, RS125 Staple		
INTERW	INTERWOVEN 200# POLYESTER BLACK PVC CHEVRON TOP X BRUSHED							
4338	20104338	20°F to 180°F	0.344"	0.140	6"	U4 Clipper®, #27 Alligator®, RS187 Staple		

The herringbone pattern of alternating rows of solid PVC chevron profiles form a cover capable of moving free-flowing bulk solids. Materials such as grains, food stuffs, feeds, and fertilizers can be carried up steep inclines. The chevron shape assists in draining liquids from wet products.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
INTERW	INTERWOVEN 120# POLYESTER BLACK PVC CRESCENT TOP X BRUSHED						
4327	20104327	20°F to 180°F	0.24"	0.089	2"	UX1 Clipper®, #27 Alligator®, RS187 Staple	
INTERW	OVEN 200# P	OLYESTER BLACK PV	C CRESCENT T	OP X BRU	SHED		
185	20035530	20°F to 180°F	0.344"	0.130	6"	U4 Clipper®, #27 Alligator®, RS187 Staple	

Crescent top profiles project from the belt surface to aggressively assist the belt in moving bulk solids. By running the belt in the opposite direction, the crescent shapes can assist in draining liquids from wet products. Crescents overlap to assure smooth, quiet running on return rolls. For heavier and wider loads we recommend the 200# fabric.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
INTERWOVEN 120# POLYESTER BLACK PVG Z-TOP X BRUSHED							
4329	20104329	20°F to 180°F	0.245"	0.090	3"	UX1 Clipper®, #15 Alligator®, RS125 Staple	

Very sturdy and aggressive impression tops incline belt used in agricultural applications as well as chemical, fertilizer and industrial applications. The impression is deep enough to increase load capacity up inclines but designed in shapes that allow the belt to run smoothly on the conveyor return rollers.

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SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
2-PLY 10	2-PLY 100# POLYESTER MONOFILAMENT BLACK PVC V-RUNNER X BARE						
4328	20104328	20°F to 180°F	0.093"	0.065	1.5"	UX1SP Clipper®, #7 Alligator®, RS62 Staple	
NEEDLE	D 120# POLYE	STER BLACK PVC V-	RUNNER X BRU	JSHED			
4340	20104340	20°F to 180°F	0.155"	0.065	1.5"	U2SP Clipper®, #7 Alligator®, RS125 Staple	

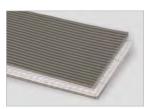


DESCRIPTION ABBREVIATION KEY

PVC = Poly Vinyl Chloride

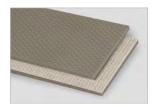
An incline belt with a premium high-grip PVC-grooved cover for use on low-profile applications. Used in dirty, dusty conditions, occasional cleaning will restore the high-grip action.

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
2-PLY 100# POLYESTER MONOFILAMENT GRAY PVC V-RUNNER X BARE							
4326	20104326	20°F to 180°F	0.094"	0.050	1.5"	UX1SP Clipper®, #7 Alligator®, RS62 Staple	



V-Runner's premium PVC top cover utilizes longitudinal grooves to achieve its aggressive grip. Can be easily finger spliced resulting in top-quality endless belts. In dirty and dusty conditions, occasional cleaning restores the gripping action.

SPEC#	PART#	темр.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
2-PLY 9	0# POLYESTE	R MONOFILAMENT G	RAY PVC SNAK	E SKIN ST	CKY TOP	(BARE
4162	20104162	20°F to 180°F	0.125"	0.053	2"	UX1SP Clipper®, #7 Alligator®, RS62 Staple



Specialty high-friction tops used in difficult inclines, declines or as brake or spacer belts. Can handle paperboard containers and some totes on inclines up to 45°. Primarily effective in clean, dry environments. This series of belts is made with premium soft durometer PVC covers.

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
2-PLY 65# POLYESTER MONOFILAMENT GRAY PVC SMOOTH STICKY TOP X BARE								
4160	20104160	20°F to 180°F	0.125"	0.060	1.5"	UX1 Clipper®, #7 Alligator®, RS62 Staple		



Specialty high-friction tops used in difficult inclines, declines or as brake or spacer belts. Can handle paperboard containers and some totes on inclines up to 45°. Primarily effective in clean, dry environments. This series of belts is made with premium soft durometer PVC covers.

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
3-PLY 135# POLYESTER MONOFILAMENT GRAY PVC SMOOTH STICKY TOP X BARE								
4163	20104163	20°F to 180°F	0.185"	0.098	3"	U2 Clipper®, #15 Alligator®, RS187 Staple		



Specialty high-friction tops used in difficult inclines, declines or as brake or spacer belts. Can handle paperboard containers and some totes on inclines up to 45°. Primarily effective in clean, dry environments. This series of belts is made with premium soft durometer PVC covers.

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
2-PLY 100# POLYESTER MONOFILAMENT BLACK PVC LATTICE TOP X BARE							
4367	20104367	20°F to 180°F	0.12"	0.050	2"	UX1SP Clipper®, #7 Alligator®, RS62 Staple	



Unique impression provides tremendous positive control of packages on inclines and declines. Polyester monofilament construction provides a strong, cross-rigid product that is flexible enough to negotiate small pulleys.

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PACKAGE HANDLING



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
2-PLY 10	0# SPUN POL	YESTER GREEN RMV	MATTE COVER	X MATTE	COVER	
3808	20103808	-20°F to 180°F	0.109"	0.050	2"	UX1 Clipper®, #7 Alligator®, RS125 Staple

Popular and versatile belt when top and bottom covers are needed. Matte-finished covers offer excellent gripping capabilities. With the negative temperature range, this belt can be used in freezer applications. Operates on small pulleys and tracks well.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING			
3-PLY 4	3-PLY 42# COTTON/POLYESTER BROWN NITRILE FRICTION X FRICTION								
4101	20104101	20°F to 212°F	0.063"	0.037	1.5"	UX1SP Clipper®, #7 Alligator®, RS62 Staple			
5-PLY 70	O# COTTON/PO	OLYESTER BROWN N	ITRILE FRICTIO	N X FRICT	ION				
4103	20104103	20°F to 212°F	0.109"	0.064	2.5"	UX1 Clipper®, #7 Alligator®, RS62 Staple			
7-PLY 10	7-PLY 100# COTTON/POLYESTER BROWN NITRILE FRICTION X FRICTION								
4104	20104104	20°F to 212°F	0.14"	0.091	3.5"	U2 Clipper®, #15 Alligator®, RS125 Staple			

A tightly woven blend of cotton and polyester fabric. Often referred to as a "sheeting belt" for a variety of light-and medium-weight conveying. Nitrile compounds make this construction popular for oily conditions, particularly metal parts, and for carrying tapes for folding machines. It is oil-grease-and chemical-resistant.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
3-PLY 15	0# SPUN POL	YESTER TAN PVC FR	ICTION X BRUS	HED		
4106	20104106	0°F to 180°F	0.109"	0.070	3"	UX1 Clipper®, #7 Alligator®, RS125 Staple

PVC built in the traditional design of rubber transmission belting. Constructed of spun polyester, this product provides great tracking, strength, and excellent lace holding ability. Thermoplastic cover allows for the full range of fabrications including smooth endless finger splicing. Light oil resistance and low coefficient of friction makes this a fast and easy replacement for the more expensive rubber transmission belts.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING
3-PLY 15	0# SPUN POL	YESTER BLACK PVC	FRICTION X BR	USHED		
4108	20104108	0°F to 180°F	0.109"	0.070	3"	UX1 Clipper®, #7 Alligator®, RS125 Staple

PVC built in the traditional design of rubber transmission belting. Constructed of spun polyester, this product provides great tracking, strength, and excellent lace holding ability. Thermoplastic cover allows for the full range of fabrications including smooth endless finger splicing. Good oil resistance and low coefficient of friction makes this a fast and easy replacement for the more expensive rubber transmission belts.

Maine Industrial Plastics and Rubber Corporation
21 Teague Street - PO Box 381 - Newcastle, ME 04553

Phone: (207) 563-5532 Email: info@miprcorp.com FAX: (207) 563-8457

DESCRIPTION ABBREVIATION KEY

PVC = Poly Vinyl Chloride

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
4-PLY 2	4-PLY 200# SPUN POLYESTER BLACK PVC FRICTION X BRUSHED							
4109	20104109	0°F to 180°F	0.16"	0.080	4"	U2 Clipper®, #15 Alligator®, RS187 Staple		



PVC built in the traditional design of rubber transmission belting. Constructed of spun polyester, this product provides great tracking, strength, and excellent lace holding ability. Thermoplastic cover allows for the full range of fabrications including smooth endless finger splicing. Moderate oil resistance and low coefficient of friction makes this a fast and easy replacement for the more expensive rubber transmission belts.

DESCRIPTION	
ABBREVIATION	
KEY	

PVC = Poly Vinyl Chloride

SBR = Styrene Butadiene Rubber

SBR has	
excellent	
abrasion	
resistance and	
low temperature	
properties.	

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
3-PLY 90# COTTON/POLYESTER TAN SBR TRANSMISSION FRICTION X FRICTION								
4110	20104110	0°F to 250°F	0.14"	0.063	3"	UX1 Clipper®, #7 Alligator®, RS125 Staple		
4-PLY 14	4-PLY 140# COTTON/POLYESTER TAN SBR TRANSMISSION FRICTION X FRICTION							
4111	20104111	0°F to 250°F	0.172"	0.085	3"	U2 Clipper®, #20 Alligator®, RS187 Staple		

Polyester/cotton belt construction which moves superior flexing feature. Non-marking tan product is a versatile and economical choice for package handling, production/assembly lines, and parcels.

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
4-PLY 200# POLYESTER/NYLON BLACK NITRILE 3/32 COVER X BARE							
4112	20104112	0°F to 250°F	0.25"	0.131	4"	#5 Clipper®, #25 Alligator®, RS187 Staple	



Strong and durable polyester/nylon carcass, which offers small pulley diameters. Oil-resistant and high-strength carcass make this belt an excellent choice for wood, metal sanding, and finishing operations.

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
3-PLY 150# POLYESTER/NYLON BLACK NITRILE COVER X FRICTION								
4131	20104131	0°F to 250°F	0.14"	0.077	2"	UX1 Clipper®, #7 Alligator®, RS125 Staple		



Versatile belt with oil-grease-and fat-resistant covers. Popular for conveying a variety of products such as food stuffs and metal parts. Belt is FDA approved.

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
NEEDLED 120# POLYESTER BLACK PVC FRICTION X BRUSHED								
4136	20104136	0°F to 180°F	0.135"	0.010	4"	UX1 Clipper®, #7 Alligator®, RS125 Staple		



A favorite in the package handling industry. This belt resists stringing and provides extremely quiet service.

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
4-PLY 200# POLYESTER BLACK NITRILE FRICTION X FRICTION								
4113	20104113	20°F to 212°F	0.14"	0.068	4"	U2 Clipper®, #15 Alligator®, RS187 Staple		



Heavy-duty transmission style construction with a nitrile impregnation on both sides. Superior strength, oil resistance, and service life. Popular for luggage conveying and metal stamping.

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DESCRIPTION ABBREVIATION

PVC = Poly Vinyl Chloride

SBR = Styrene Butadiene Rubber



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
3-PLY 105 # COTTON/POLYESTER BLACK SBR TRANSMISSION FRICTION X FRICTION								
4115	20104115	0°F to 250°F	0.125"	0.063	2.5"	UX1 Clipper®, #7 Alligator®, RS125 Staple		
4-PLY 14	4-PLY 140# COTTON/POLYESTER BLACK SBR TRANSMISSION FRICTION X FRICTION							
4116	20104116	0°F to 250°F	0.14"	0.080	4"	U2 Clipper®, #20 Alligator®, RS187 Staple		

This belt has long been the standard for a wide variety of conveyor applications including both slider/roller bed service. Popular for unit, package and parcel handling. Has four plies for higher tension requirements and added durability.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
3-PLY 105# COTTON/POLYESTER HOT STOCK AND WATER COTTON X FRICTION								
4117	20104117	-20°F to 250°F	0.125"	0.066	2.5"	UX1 Clipper®, #15 Alligator®, RS125 Staple		
4-PLY 14	4-PLY 140# COTTON/POLYESTER HOT STOCK AND WATER COTTON X FRICTION							
4118	20104118	-20°F to 250°F	0.171"	0.088	3"	U2 Clipper®, #15 Alligator®, RS187 Staple		

With the bare surface down it is a premium product that provides extremely low coefficient of friction. Bare side up provides service as an accumulation and/or deflector belt. Named for its use in conveying uncured rubber in tire manufacturing. This product also has many package handling uses. Hot stock and water belt.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
3-PLY 10	3-PLY 105# COTTON/POLYESTER WHITE SBR HOT STOCK AND WATER SILICONE COVER X FRICTION							
4119	20104119	-100°F to 500°F intermittent cover contact, -40°F to 250°F intermittent	0.156"	0.077	3"	U2 Clipper®, #15 Alligator®, RS187 Staple		

A premium product used where high temperatures and excellent release properties are required. Hot stock and water belt.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
2-PLY 100# POLYESTER MONOFILAMENT BLACK PVC BARE X BARE								
4127	20104127	0°F to 180°F	0.078"	0.030	1"	UX1SP Clipper®, #7 Alligator®, RS62 Staple		

Accumulation and diversion. This product is made with tough, abrasion-resistant and rigid polyester monofilament carcasses. This construction makes these products lay flat. Thermoplastic skims allow for superior, more flexible splices.



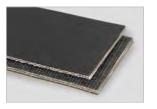
SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
3-PLY 150# POLYESTER MONOFILAMENT BLACK PVC BARE X BARE							
4130	20104130	0°F to 180°F	0.109"	0.060	2.5"	U2 Clipper®, #15 Alligator®, RS187 Staple	

Accumulation and diversion. This product is made with tough, abrasion-resistant and rigid polyester monofilament carcasses. This construction makes these products lay flat. Thermoplastic skims allow for superior, more flexible splices.

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
4-PLY 90# SLIPTOP POLYESTER TAN NITRILE BARE NYLON X FRICTION							
4129	20104129	20°F to 212°F	0.125"	0.070	2"	UX1 Clipper®, #7 Alligator®, RS125 Staple	

This belt features a bare nylon top ply which is virtually frictionless. Ideal for stall operations or accumulating applications where the product must stop while the belt continues to move. Automatic packaging machinery with gates and diverter arms commonly use this specification.

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
2-PLY 10	2-PLY 100# SPUN POLYESTER BLACK RMV COVER X FRICTION							
4142	20104142	0°F to 180°F	0.109"	0.050	2"	UX1 Clipper®, #7 Alligator®, RS125 Staple		
3-PLY 15	3-PLY 150# SPUN POLYESTER BLACK RMV COVER X FRICTION							
4143	20104143	0°F to 180°F	0.141"	0.080	4"	U2 Clipper®, #15 Alligator®, RS125 Staple		



DESCRIPTION
ABBREVIATION
KEY

PVC = Poly Vinyl Chloride

RMV = Rubber Modified Vinyl

Excellent multipurpose belt which is a good alternative to nitrile covers. Spun polyester carcass provides excellent tracking and lace holding properties.

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
2-PLY 100# POLYESTER MONOFILAMENT BLACK PVC LIGHT IMPRESSION COVER X BARE							
4145	20104145	0°F to 180°F	0.125"	0.070	2"	UX1 Clipper®, #7 Alligator®, RS125 Staple	



An excellent package handling belt with two plies of cross-rigid polyester monofilament and an aggressive dimpled top impression. Used in a wide assortment of applications where a more aggressive top cover is required, including slight inclines and declines.

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
2-PLY 100# POLYESTER MONOFILAMENT BLACK RMV COVER X BARE							
4137	20104137	0°F to 180°F	0.11"	0.090	2"	UX1 Clipper®, #7 Alligator®, RS125 Staple	



General purpose European-style polyester monofilament belts with a high-quality thermoplastic cover. Excellent choice for conveyors with small pulleys or anywhere a cross-rigid belt is required. Essentially non-marking and oil-resistant. A popular choice in many conveyor systems, including package handling and distribution centers.

SPEC#	PART#	темр.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
3-PLY 150# POLYESTER MONOFILAMENT BLACK RMV COVER X BARE								
4173	20104173	0°F to 180°F	0.175"	0.083	3"	U2 Clipper®, #15 Alligator®, RS187 Staple		



General purpose European-style polyester monofilament belt with a high-quality thermoplastic cover. Excellent choice for conveyors with small pulleys or anywhere a cross-rigid belt is required. Essentially non-marking and oil-resistant. A popular choice in many conveyor systems, including package handling and distribution centers.

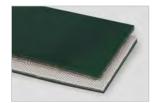
SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
2-PLY 60# POLYESTER MONOFILAMENT BLACK PVC MATTE COVER X BARE CHECKOUT							
4140	20104140	0°F to 180°F	0.078"	0.040	1.5"	UX1SP Clipper®, #1 Alligator®, RS62 Staple	



Checkout and treadmill belt produced with a hard, premium PVC cover for better abrasion resistance. Matte finish reduces glare and minimizes belt marking. Construction features two plies of cross-rigid polyester monofilament fabric.

DESCRIPTION ABBREVIATION KEY

PVC = Poly Vinyl Chloride



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
2-PLY 10	2-PLY 100# POLYESTER MONOFILAMENT GREEN PVC HEAVY COVER X BARE							
4134	20104134	0°F to 180°F	0.156"	0.060	3.125"	U2 Clipper®, #15 Alligator®, RS187 Staple		
3-PLY 15	0# POLYESTE	R MONOFILAMENT G	REEN PVC HEA	AVY COVER	X BARE			
4133	20104133	0°F to 180°F	0.24"	0.119	4"	U4 Clipper®, #25 Alligator®, RS187 Staple		

A hard, premium PVC cover with a matte finish that reduces glare and minimizes belt marking.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
2-PLY 100# POLYESTER MONOFILAMENT GREEN PVC COVER X BARE ANTI-STATIC							
4138	20104138	0°F to 180°F	0.078"	0.040	1.5"	UX1SP Clipper®, #7 Alligator®, RS62 Staple	

A hard, premium PVC cover with a finish that reduces glare and minimizes belt marking.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
2-PLY 100# POLYESTER MONOFILAMENT GREEN URETHANE COVER X BARE							
4149	20104149	0°F to 180°F	0.052"	0.022	2"	UX1SP Clipper®, #7 Alligator®, RS62 Staple	

A hard, premium urethane cover for better abrasion resistance. Matte finish reduces glare and minimizes belt marking.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
2-PLY 100# POLYESTER MONOFILAMENT CLEAR PVC HARD COVER X BARE							
4153	20104153	0°F to 180°F	0.125"	0.045	2"	UX1SP Clipper®, #7 Alligator®, RS62 Staple	

This is a hard, premium PVC cover with characteristics of urethane. Ideal for applications where extended belt life is needed and tough top covers are used.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
2-PLY 100# POLYESTER MONOFILAMENT CLEAR URETHANE COVER X BARE ANTI-STATIC							
4152	20104152	0°F to 180°F	0.078"	0.045	1.75"	UX1SP Clipper®, #7 Alligator®, RS62 Staple	

A hard, premium urethane cover for better abrasion resistance. Matte finish reduces glare and minimizes belt marking. Anti-static carcass.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
2-PLY 100# POLYESTER MONOFILAMENT CLEAR URETHANE PEBBLETOP X BARE ANTI-STATIC							
4148	20104148	0°F to 180°F	0.08"	0.062	1.5"	UX1 Clipper®, #7 Alligator®, RS62 Staple	

A premium urethane belt that utilizes two plies of cross-rigid polyester monofilament fabric. This belt is used in applications where a tough top cover is required to extend belt life. The pebbletop cover offers release for oily parts. It is a proven performer in stamping applications carrying the blanks to the press.

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
2-PLY 150# SPUN POLYESTER CLEAR URETHANE COVER X FRICTION							
4150	20104150	0°F to 180°F	0.1875"	0.090	4"	U2 Clipper®, #15 Alligator®, RS187 Staple	

A popular choice in a wide range of applications where cutting and abrasion are a concern.



SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING			
INTERW	INTERWOVEN 90# POLYESTER RED URETHANE COVER X BRUSHED (NOVEX)								
90	24005272	20°F to 180°F	0.125"	0.075	2"	#25 Alligator®, RS125 Staple			
INTERW	OVEN 120# PC	LYESTER RED URET	HANE COVER X	BRUSHED					
4151	20104151	0°F to 180°F	0.1875"	0.094	4"	U2 Clipper®, #20 Alligator®, RS187 Staple			
INTERW	INTERWOVEN 200# POLYESTER RED URETHANE COVER X BRUSHED								
4176	20104176	0°F to 180°F	0.24"	1.400	6"	U4 Clipper®, #27 Alligator®, RS187 Staple			



Premium cover of urethane on an interwoven polyester carcass. This is the standard in many automotive stamping operations. Also highly recommended in many recycling plants and other abrasive jobs.

Note: The 90# allows for both finger and welded seam splices.

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
NEEDLED 135# POLYESTER GREEN NITRILE FRICTION X BRUSHED								
4154	20104154	10°F to 175°F	0.22"	0.070	5"	U3 Clipper®, #20 Alligator®, RS187 Staple		



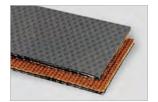
Polyester uni-ply construction, impregnated with nitrile that offers excellent service in tough stamping operations. Excellent tracking and oil resistance.

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING		
NEEDLED 135# POLYESTER BLACK NITRILE FRICTION X BRUSHED								
4180	20104180	10°F to 175°F	0.155"	0.040	2"	UX1 Clipper®, #7 Alligator®, RS125 Staple		



Special polyester uni-ply and needled polyester surfaces. Excellent tracking low-noise production and oil resistance are additional features.

SPEC#	PART#	ТЕМР.	THICKNESS	WEIGHT (PIW)	MIN. PULLEY	RECOMMENDED LACING	
2-PLY 150# POLYESTER GRAY EPDM TEFLON® COVER X BARE							
4174	20104174	-40°F to 300°F	0.112"	0.650	2"	UX1 Clipper®, #7 Alligator®, RS125 Staple	



This unique belt has three plies of polyester with EPDM skims for high temperatures. The Teflon® cover offers a highly durable dimpled cover with excellent release. Ideal for conveying hot, sticky products such as rubber, tapes, and plastic extrusions. (Belt not FDA approved.)

KEY EPDM = Ethylene
Propylene Diene
Methylene

DESCRIPTION ABBREVIATION